



Clean Harbors La Porte, LLC
500 Independence Parkway South
La Porte, Texas 77571
281.884.5500
www.cleanharbors.com

August 21, 2020

Sent via Fed Ex & eMail

Gulay Aki, P.E., Section Manager (MC 130)
Industrial & Hazardous Waste Permits Section
Waste Permits Division
Texas Commission on Environmental Quality
12100 Park 35 Circle, Building F
Austin, Texas 78753
(512) 239-1000
EunJu.Lee@tceq.texas.gov

**Re: Facility Response to Technical Notice of Deficiency Letter
Clean Harbors La Porte, LLC
La Porte, Harris County, Texas
Hazardous Waste Permit Number: 50225
Industrial Solid Waste Number: 50225
Tracking No. 2521390; RN102949021/CN603661844
Permit Renewal/Minor Amendment to the Permit**

Dear Ms. Aki:

Please allow this correspondence to serve as the referenced facility's response to TCEQ's Technical Notice of Deficiency received via email on 7/16/2020 and 7/22/2020. The format of this response provides a table (see Enclosure) that outlines the information requested by TCEQ relative to this matter in the stipulated manner.

This response is being emailed to the attention of Eun Ju Lee, with the original and three (3) hardcopies being sent to TCEQ as instructed in the letter that accompanied the list of TNODs.

Please contact me at desha.david@cleanharbors.com or (423) 413-1218 with any questions or comments you have concerning this matter.

Sincerely,

David A. DeSha
Sr. Environmental Compliance Manager
Clean Harbors Environmental Services, Inc.

cc: Steve Venti – Clean Harbors La Porte, LLC (w/o attachments)
Facility File

"People and Technology Creating a Safer, Cleaner Environment"



Enclosure



**CORRESPONDENCE COVER SHEET
WASTE PERMITS DIVISION
TEXAS COMMISSION ON ENVIRONMENTAL QUALITY**

Date: 8/21/2020
 Facility Name: Clean Harbors La Porte, LLC
 Permit or Registration No.: 50225

Nature of Correspondence:
 Initial/New
 Response/Revision*

*If Response/Revision, please provide previous TCEQ Tracking No.: 25213090
 (Previous TCEQ Tracking No. can be found in the Subject line of the TCEQ's response letter to your original submittal.)

This cover sheet should accompany all correspondences submitted to the Waste Permits Division and should be affixed to the front of your submittal as a cover page. Please check the appropriate box for the type of correspondence being submitted. For questions regarding this form, please contact the Waste Permits Division at (512) 239-2335.

Table 1 - Municipal Solid Waste

| APPLICATIONS | REPORTS and RESPONSES |
|--|--|
| <input type="checkbox"/> New Notification | <input type="checkbox"/> Closure Report |
| <input type="checkbox"/> New Permit (including Subchapter T) | <input type="checkbox"/> Groundwater Alternate SRC Demonstration |
| <input type="checkbox"/> New Registration (including Subchapter T) | <input type="checkbox"/> Groundwater Corrective Action |
| <input type="checkbox"/> Major Amendment | <input type="checkbox"/> Groundwater Monitoring Report |
| <input type="checkbox"/> Minor Amendment | <input type="checkbox"/> Groundwater Statistical Evaluation |
| <input type="checkbox"/> Limited Scope Major Amendment | <input type="checkbox"/> Landfill Gas Corrective Action |
| <input type="checkbox"/> Notice Modification | <input type="checkbox"/> Landfill Gas Monitoring |
| <input type="checkbox"/> Non-Notice Modification | <input type="checkbox"/> Liner Evaluation Report |
| <input type="checkbox"/> Transfer/Name Change Modification | <input type="checkbox"/> Soil Boring Plan |
| <input type="checkbox"/> Temporary Authorization | <input type="checkbox"/> Special Waste Request |
| <input type="checkbox"/> Voluntary Revocation | <input type="checkbox"/> Other: |
| <input type="checkbox"/> Subchapter T Workplan | |
| <input type="checkbox"/> Other: | |

Table 2 - Industrial & Hazardous Waste

| APPLICATIONS | REPORTS and RESPONSES |
|---|---|
| <input type="checkbox"/> New | <input type="checkbox"/> Annual/Biennial Site Activity Report |
| <input checked="" type="checkbox"/> Renewal | <input type="checkbox"/> CfPT Plan/Result |
| <input type="checkbox"/> Post-Closure Order | <input type="checkbox"/> Closure Certification/Report |
| <input type="checkbox"/> Major Amendment | <input type="checkbox"/> Construction Certification/Report |
| <input checked="" type="checkbox"/> Minor Amendment | <input type="checkbox"/> CPT Plan/Result |
| <input type="checkbox"/> Class 3 Modification | <input type="checkbox"/> Extension Request |
| <input type="checkbox"/> Class 2 Modification | <input type="checkbox"/> Groundwater Monitoring Report |
| <input type="checkbox"/> Class 1 ED Modification | <input type="checkbox"/> Interim Status Change |
| <input type="checkbox"/> Class 1 Modification | <input type="checkbox"/> Interim Status Closure Plan |
| <input type="checkbox"/> Endorsement | <input type="checkbox"/> Soil Core Monitoring Report |
| <input type="checkbox"/> Temporary Authorization | <input type="checkbox"/> Treatability Study |
| <input type="checkbox"/> Voluntary Revocation | <input type="checkbox"/> Trial Burn Plan/Result |
| <input type="checkbox"/> 335.6 Notification | <input type="checkbox"/> Unsaturated Zone Monitoring Report |
| <input type="checkbox"/> Other: | <input type="checkbox"/> Waste Minimization Report |
| | <input checked="" type="checkbox"/> Other: TNOD |

| ID ^[1] | App. Part | App. Section | Location ^[2] | Citation | Error Type ^[3] | Deficiency Description/Resolution | Facility Response |
|-------------------|-----------|--------------|-------------------------------|--|---------------------------|---|---|
| T1 | A | I.A & I.H | Page 1 & Section III.22 | Core Data Form (TCEQ - 10400) Instructions | Incorrect | Correct regulated entity name. | See Attachment 1 which provides a replacement for the Core Data Form in the application Parts A (after Signatory Page) & B (before Signatory Page). |
| T2 | B | I | Table I-1 | Part B Instructions | Incomplete | Include all changes for which modifications are requested. | See Attachment 2 which provides a replacement for Table I-1. |
| T3 | B | V.A | Page 3 & Overall Facility Map | | Inconsistent | Explain why southwest portion of the facility was not surrounded by fencing on the facility map. | Southwest portion of facility is surrounded by fencing. Overall Facility Plan revised to show fence at questioned point. See Attachment 3 which provides a replacement for the Overall Facility Plan in the application's Parts A (i.e., in associated Attachment C) & B. |
| T4 | B | V.A | Overall Facility Plan | | Incomplete | Depict proposed units, chemical treatment tank, R-2 and cylinder unit 2 at warehouse III and explain why Class 2 dumpster (NOR #2) is shown at 2 locations. | Proposed units R-2 and cylinder unit 2 removed from permit application - i.e., will not be constructed. 2 nd dumpster location revised as NOR #037. See Attachment 3 which provides a replacement for the Overall Facility Plan in the application's Parts A & B. |

^[1] Deficiency ID - Key: A#=Administrative deficiency (ex. A12); T#=Technical deficiency relating to Sections I-X and Sections XII-XIII of the Part B application (ex. T10); C#=Comment only (ex. C1); CP#=Technical deficiency relating to Section XI-Compliance Plan of the Part B application (ex. CP14); Number in parenthesis (n) = nth instance of same deficiency (ex. T1(2) is the second instance of deficiency T1 originally identified in previous NOD).

^[2] Location of deficiency in submittal/application. Items in square brackets [] refer to applicant's supplemental information submitted as attachments to the application form.

^[3] Possible Error Types: Ambiguous, Incomplete, Inconsistent, Incorrect, Omitted, Typo, or Format.

| | | | | | | | |
|----|---|---------|--------------------------------------|----------------|------------|---|--|
| T5 | B | V.A | Other Maps (Plot, Traffic, and Topo) | | Incomplete | Correct scale & depict proposed outdoor container storage area, chemical treatment tank (R-2) and cylinder release unit 2 at warehouse III as stated in Section V.K (page V.K.ii-4). | Proposed units R-2 and cylinder unit 2 removed from permit - will not be constructed. Outdoor Bulk Storage Area added to the Plot Plan and Site Plan Facility Traffic Patterns. New Topographic Site Plans drafted for ANOD response revised accordingly. See Attachment 4 which provides replacements for the Plot Plan and Site Plan Facility Traffic Patterns as well as the new and revised Topographic Site Plans. |
| T6 | B | V.A | Page 7 | 30 TAC 305.149 | Incomplete | Specify construction schedule for outdoor container storage area. | See Attachment 5 which provides a replacement for Page 7 in V.A. |
| T7 | B | V.A | Table V.A | | Incomplete | Include capacity unit and revise capacity for chemical reactor tank R-1 (NOR No. 26) to match with Engineering Report R-1 (page V.C.i-2). Additionally, include storage area dimensions for bulk container storage area (NOR No. 33) in unit description and capacities for cylinder release units 1 and 2. | See Attachment 6 which provides a replacement for Table V.A. |
| T8 | B | V.B.iv | Page 2 | 40 CFR 270.14 | Incomplete | Provide design or proposed construction details for outdoor container storage area as stated. | See Attachment 7 which provides a replacement for Page V.B.iv-2. |
| T9 | B | V.C.iii | | 40 CFR 270.14 | Incomplete | Provide design/engineering plan for proposed chemical reactor tanks R-2 & R-1A and include information in tank shell thickness summary table for R-2 (page 6). | Proposed increase for R-1A and proposed units R-2 and cylinder unit 2 removed from permit application - i.e., will not be constructed. Remove entire Section V.C.iii from the application. |

| | | | | | | | |
|-----|---|-----------|--------------------------------|----------------|--------------|---|---|
| T10 | B | V.C & V.K | | 30 TAC 305.149 | Incomplete | Provide construction schedule for proposed units (R-2 and Cylinder 2) and replacement information for Reaction Tank R-1A. | Proposed increase for R-1A and proposed units R-2 and cylinder unit 2 removed from permit application - i.e., will not be constructed. Remove Sections V.C.iii and V.K.ii from the application and replace Pages V.C.ii-2 and V.C.ii-15 as well as Tables V.C and V.K with those herein Attachment 8 . |
| T11 | B | V.K | | 40 CFR 270.14 | Incomplete | Provide specifications for cylinder release units. | See Attachment 8 which provides a replacement for Table V.K. |
| T12 | B | V.B | Drawings (67LT-7200-501 & 502) | | Inconsistent | Warehouse II dimensions (76x189) with Tables V.A & V.B. | See Attachment 9 which provides a replacement for Table V.B. |
| T13 | B | V.B | Table V.B & Page V.B.iv-2 | | Inconsistent | Capacity (18775 gallons) for outdoor Container Storage Area (NOR No. 033) with Table V.A. | See Attachment 9 which provide a replacement for Table V.B. See Attachment 7 which provides a replacement for Page V.B.iv-2. |
| T14 | B | V.B | Table V.B | | Incomplete | Add footnote for superscripts and ignitable waste for CSA 1 & 2 that was mentioned on pages V.B.i-2 and ii-2. | See Attachment 9 which provides a replacement for Table V.B. |
| T15 | B | V.K | Table V.K | | Incomplete | Include capacity and dimensions. | See Attachment 8 which includes a replacement for Table V.K. |
| T16 | B | VII.A | Table VII.A | | Incomplete | Add footnote and correct methods of decontamination for waste treatment tanks and miscellaneous area. | See Attachment 10 which provides a replacement for Table VII.A. |
| T17 | B | VII.A | Page VII.A-7 | | Incorrect | Correct company name. | See Attachment 11 which provides a replacement for Page VII.A-4 (as discussed Page VII.A-7 was not the subject of this TNOD). |

| | | | | | | | |
|-----|---|------|------------------------------------|--|------------|---|---|
| T18 | B | VII | Sections 3.0 & 4.0 and Table VII.D | Technical Guideline No. 10 | Incomplete | Include all active and proposed SWMUs in closure plan, complete closure cost estimate for cylinder release units 1 & 2 and proposed R-1A. Update Tables VII.D. and VII.E.1 as necessary. | Proposed increase for R-1A and proposed units R-2 and cylinder unit 2 removed from permit application - i.e., will not be constructed. See Attachment 12 which provides replacements for Page VII.A-15, Table VII.B (Table VII.D is reserved) Pages VII.B.1-4 through VII.B.1-6 and Table VII.E.1. |
| FA1 | B | VIII | Section VIII | 30 TAC 305.50(a)(4) | Incomplete | In order to provide evidence of your company's financial capability, you will need to complete the Financial Disclosure Letter relating to permit renewals located towards the end of the information packet (attached). Please contact the TCEQ Financial Assurance Unit to ensure that proper documentation demonstrating compliance with the financial capability requirement is provided. | The required Financial Disclosure Statement was/is included in the 5/29/2020 permit application. Please refer to Attachment VIII.B.1 in Section VIII. of the application. |

TCEQ TNOD (7-22-2020)

| ID ^[1] | App. Part | App. Section | Location ^[2] | Citation | Error Type ^[3] | Deficiency Description/Resolution | Facility Response |
|-------------------|-----------|--------------|---|---|---------------------------|---|--|
| T19 | B | III.D.1. | Page III.D-26 through III.D-30, Section III | | Incomplete | Revise the Table to include a heading. | See Attachment 13 which provides replacements for Page III.D-26 through III.D-30 for Table III.D. |
| T20 | B | IV.A.~. | Page IV.A-1, Section IV | 305.50(a)(9) | Omitted | Revise to N/A: Table IV.A. is for either a new facility or capacity expansion. Any expansion would be processed as a separate Class 3 Modification. | See Attachment 14 which provides Table IV.A marked N/A. |
| T21 | B | IV.B. | Page IV.B-1, Section IV | 335.501-335.515; 261.21-261.24; 261.30-261.33 | Comment Only | The first 6 rows in the table are redundant and not needed; consider removing them. | See Attachment 15 which provides replacements for Page IV.B-1 of Table IV.B. |

^[1] Deficiency ID - Key: A#=Administrative deficiency (ex. A12); T#=Technical deficiency relating to Sections I-X and Sections XII-XIII of the Part B application (ex. T10); C#=Comment only (ex. C1); CP#=Technical deficiency relating to Section XI-Compliance Plan of the Part B application (ex. CP14); Number in parenthesis (n) = nth instance of same deficiency (ex. T1(2) is the second instance of deficiency T1 originally identified in previous NOD).

^[2] Location of deficiency in submittal/application. Items in square brackets [] refer to applicant's supplemental information submitted as attachments to the application form.

^[3] Possible Error Types: Ambiguous, Incomplete, Inconsistent, Incorrect, Omitted, Typo, or Format.

| | | | | | | | |
|-----|---|-------|-------------------------|--|--------------|---|--|
| T22 | B | IV.C. | Page IV.C-1, Section IV | 264.13(a), (b)(1-4), and (c)(2); 261 Appendix I; 261 Appendix II; 261 Appendix III; or any sampling method approved by EPA; 264.13(b)(5-8) | Comment Only | Use footnotes for the short explanations added to various rows/columns. The explanations are redundant and distract from the sampling location, method, and parameters; example "See WAP . . . Certain test methods have been modified as indicated in the WAP" & "These are the primary sampling locations only." etc. | See Attachment 16 which provides a replacement for Page IV.C-1 of Table IV.C. |
| | | | | | | | See Attachment 17 for a replacement Table III-2, Attachment D cover and associated Photos 13-15 (i.e., now Photos 13-14) in the application's Part A. |
| | | | | | | | See Attachment 18 for a replacement signatory page for the subject permit application's Part A. |
| | | | | | | | See Attachment 19 for a replacement signatory page for the subject permit application's Part B. |
| | | | | | | | See Attachment 20 the facility's letter of request to remove a proposed WMU and upgrade to an existing WMU to be inserted into Section V. |



Attachment 1



TCEQ Use Only

TCEQ Core Data Form

For detailed instructions regarding completion of this form, please read the Core Data Form Instructions or call 512-239-5175.

SECTION I: General Information

| | | |
|---|---|--|
| 1. Reason for Submission (If other is checked please describe in space provided.) | | |
| <input type="checkbox"/> New Permit, Registration or Authorization (Core Data Form should be submitted with the program application.) | | |
| <input checked="" type="checkbox"/> Renewal (Core Data Form should be submitted with the renewal form) | | <input type="checkbox"/> Other |
| 2. Customer Reference Number (if issued) | Follow this link to search for CN or RN numbers in Central Registry** | 3. Regulated Entity Reference Number (if issued) |
| CN 603661844 | | RN 102949021 |

SECTION II: Customer Information

| | | | |
|--|---|---|--|
| 4. General Customer Information | 5. Effective Date for Customer Information Updates (mm/dd/yyyy) | 05/29/2020 | |
| <input type="checkbox"/> New Customer <input checked="" type="checkbox"/> Update to Customer Information <input type="checkbox"/> Change in Regulated Entity Ownership <input type="checkbox"/> Change in Legal Name (Verifiable with the Texas Secretary of State or Texas Comptroller of Public Accounts) | | | |
| The Customer Name submitted here may be updated automatically based on what is current and active with the Texas Secretary of State (SOS) or Texas Comptroller of Public Accounts (CPA). | | | |
| 6. Customer Legal Name (If an individual, print last name first: eg: Doe, John) | | If new Customer, enter previous Customer below: | |
| Clean Harbors La Porte, LLC | | | |
| 7. TX SOS/CPA Filing Number | 8. TX State Tax ID (11 digits) | 9. Federal Tax ID (9 digits) | 10. DUNS Number (if applicable) |
| 0010068906 | 10426989991 | 481263744 | 1577936 |
| 11. Type of Customer: | <input checked="" type="checkbox"/> Corporation | <input type="checkbox"/> Individual | Partnership: <input type="checkbox"/> General <input type="checkbox"/> Limited |
| Government: <input type="checkbox"/> City <input type="checkbox"/> County <input type="checkbox"/> Federal <input type="checkbox"/> State <input type="checkbox"/> Other | <input type="checkbox"/> Sole Proprietorship | <input type="checkbox"/> Other: | |
| 12. Number of Employees | | 13. Independently Owned and Operated? | |
| <input type="checkbox"/> 0-20 <input checked="" type="checkbox"/> 21-100 <input type="checkbox"/> 101-250 <input type="checkbox"/> 251-500 <input type="checkbox"/> 501 and higher | | <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 14. Customer Role (Proposed or Actual) – as it relates to the Regulated Entity listed on this form. Please check one of the following | | | |
| <input type="checkbox"/> Owner <input type="checkbox"/> Operator <input checked="" type="checkbox"/> Owner & Operator <input type="checkbox"/> Occupational Licensee <input type="checkbox"/> Responsible Party <input type="checkbox"/> Voluntary Cleanup Applicant <input type="checkbox"/> Other: | | | |
| 15. Mailing Address: | 500 Independence Parkway South | | |
| | City | La Porte | State TX ZIP 77571 ZIP + 4 9768 |
| 16. Country Mailing Information (if outside USA) | | 17. E-Mail Address (if applicable) | |
| | | | |
| 18. Telephone Number | 19. Extension or Code | 20. Fax Number (if applicable) | |
| (281) 884-5500 | 5519 | () - | |

SECTION III: Regulated Entity Information

| | | |
|---|--|--|
| 21. General Regulated Entity Information (If 'New Regulated Entity' is selected below this form should be accompanied by a permit application) | | |
| <input type="checkbox"/> New Regulated Entity <input type="checkbox"/> Update to Regulated Entity Name <input checked="" type="checkbox"/> Update to Regulated Entity Information | | |
| The Regulated Entity Name submitted may be updated in order to meet TCEQ Agency Data Standards (removal of organizational endings such as Inc, LP, or LLC). | | |
| 22. Regulated Entity Name (Enter name of the site where the regulated action is taking place.) | | |
| Clean Harbors La Porte | | |

| | | | | | | | | |
|---|--------------------------------|----------|-------|----|-----|-------|---------|------|
| 23. Street Address of the Regulated Entity: <i>(No PO Boxes)</i> | 500 Independence Parkway South | | | | | | | |
| | City | La Porte | State | TX | ZIP | 77571 | ZIP + 4 | 9768 |
| 24. County | Harris | | | | | | | |

Enter Physical Location Description if no street address is provided.

| | | | | | | | | | | | |
|---|--------------------------------|----------|-----------------------------------|-----------------------|---------|--|------------------|---------------------------------------|--|--|--------|
| 25. Description to Physical Location: | 500 Independence Parkway South | | | | | | | | | | |
| 26. Nearest City | La Porte | | | | State | TX | Nearest ZIP Code | | 77571 | | |
| 27. Latitude (N) In Decimal: | 29 | | | Minutes | 42 | Seconds | 24.30 | 28. Longitude (W) In Decimal: | 95 | | |
| Degrees | Minutes | Seconds | Degrees | Minutes | Seconds | | | | | | |
| 29. Primary SIC Code (4 digits) | 4953 | | 30. Secondary SIC Code (4 digits) | 4226 | | 31. Primary NAICS Code (5 or 6 digits) | 562211 | | 32. Secondary NAICS Code (5 or 6 digits) | | 493110 |
| 33. What is the Primary Business of this entity? <i>(Do not repeat the SIC or NAICS description.)</i> | | | | | | | | | | | |
| Hazardous/non-hazardous/biomedical waste transfer/consolidation/storage/treatment & distribution center | | | | | | | | | | | |
| 34. Mailing Address: | 500 Independence Parkway South | | | | | | | | | | |
| | City | La Porte | State | TX | ZIP | 77571 | ZIP + 4 | 9768 | | | |
| 35. E-Mail Address: | | | | | | | | | | | |
| 36. Telephone Number | | | | 37. Extension or Code | | | | 38. Fax Number <i>(if applicable)</i> | | | |
| (281) 884-5500 | | | | 5519 | | | | () - | | | |

39. TCEQ Programs and ID Numbers Check all Programs and write in the permits/registration numbers that will be affected by the updates submitted on this form. See the Core Data Form instructions for additional guidance.

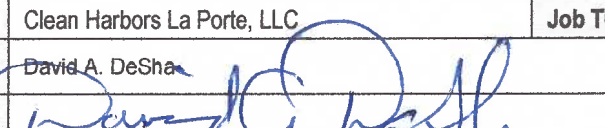
| | | | | |
|---|---|---|--|--|
| <input type="checkbox"/> Dam Safety | <input type="checkbox"/> Districts | <input type="checkbox"/> Edwards Aquifer | <input type="checkbox"/> Emissions Inventory Air | <input checked="" type="checkbox"/> Industrial Hazardous Waste |
| | | | | 50225 |
| <input checked="" type="checkbox"/> Municipal Solid Waste | <input checked="" type="checkbox"/> New Source Review Air | <input type="checkbox"/> OSSF | <input type="checkbox"/> Petroleum Storage Tank | <input checked="" type="checkbox"/> PWS |
| 50225 | PRB - Multiple | | | 1012759 |
| <input type="checkbox"/> Sludge | <input type="checkbox"/> Storm Water | <input type="checkbox"/> Title V Air | <input type="checkbox"/> Tires | <input checked="" type="checkbox"/> Used Oil |
| | | | | A85635 |
| <input type="checkbox"/> Voluntary Cleanup | <input type="checkbox"/> Waste Water | <input type="checkbox"/> Wastewater Agriculture | <input type="checkbox"/> Water Rights | <input checked="" type="checkbox"/> Other: |
| | | | | TXD982290140 |

SECTION IV: Preparer Information

| | | | |
|----------------------|---------------|----------------|----------------------------------|
| 40. Name: | David DeSha | 41. Title: | Sr. Environmental Compliance Mgr |
| 42. Telephone Number | 43. Ext./Code | 44. Fax Number | 45. E-Mail Address |
| (423) 413-1218 | | () - | desha.david@cleanharbors.com |

SECTION V: Authorized Signature

46. By my signature below, I certify, to the best of my knowledge, that the information provided in this form is true and complete, and that I have signature authority to submit this form on behalf of the entity specified in Section II, Field 6 and/or as required for the updates to the ID numbers identified in field 39.

| | | | |
|--------------------------|---|------------|--------------------------------------|
| Company: | Clean Harbors La Porte, LLC | Job Title: | Sr. Environmental Compliance Manager |
| Name <i>(In Print)</i> : | David A. DeSha | Phone: | (423) 413-1218 |
| Signature: |  | Date: | 8/21/2020 |



Attachment 2

Table I.1-Description of Proposed Application Changes

| Permit/Compliance Plan Application Appendix/Section | Brief Description of Proposed Change | Modification or Amendment Type | Supporting Regulatory Citation |
|---|--|--------------------------------|----------------------------------|
| Application Parts A and B as well as supporting documentation | <p><u>Updates for all Sections for current renewal date.</u></p> <p><u>Revisions to applicable Sections for:</u></p> <ul style="list-style-type: none"> • <u>The removal of permitted but not constructed waste management unit Cylinder Release Unit 2 (Permit Unit #028, NOR #032; and</u> • <u>The removal of proposed 1500 gallon replacement for Tank R-1A (Permit Unit #025, NOR #027 but retain the currently permitted/installed 500 gallon Tank R-1A.</u> <p><u>Updates and corrections only for renewal application—i.e., no changes to permitted hazardous waste management units</u></p> | Renewal/Minor Amendment | 30 TAC §305.42, 305 Subchapter D |
| | | | |
| | | | |
| | | | |

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TCEQ Part B Application
TCEQ-00376

Revision No. 01

Revision Date ~~May 29~~August 21,

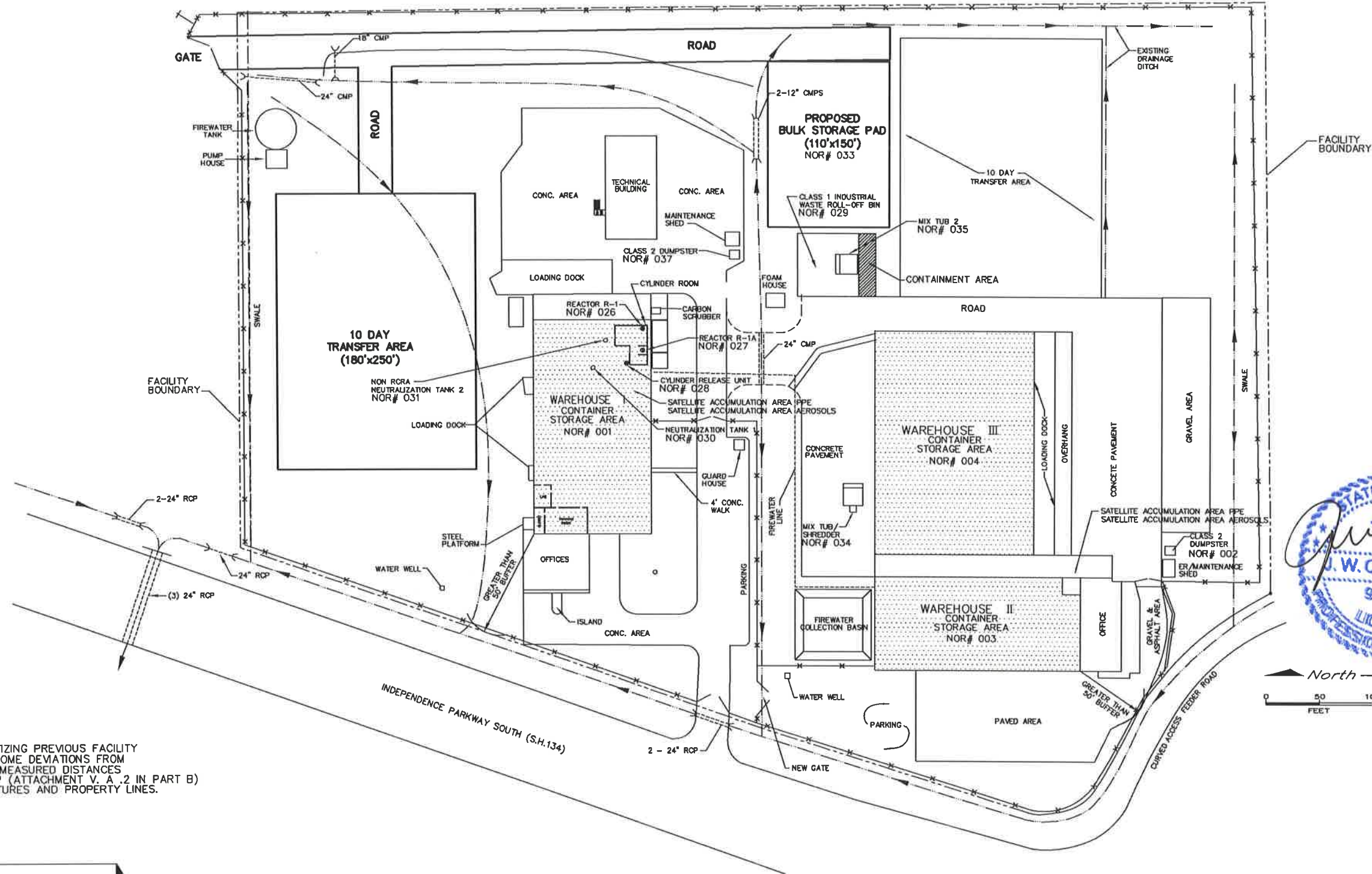
Page I.1.1-1 of Page I.1.1-1
2020

Table I.1-Description of Proposed Application Changes

| Permit/Compliance Plan Application Appendix/Section | Brief Description of Proposed Change | Modification or Amendment Type | Supporting Regulatory Citation |
|---|---|--------------------------------|----------------------------------|
| Application Parts A and B as well as supporting documentation | Updates for all Sections for current renewal date. Revisions to applicable Sections for: <ul style="list-style-type: none"> • The removal of permitted but not constructed waste management unit Cylinder Release Unit 2 (Permit Unit #028, NOR #032; and • The removal of proposed 1500 gallon replacement for Tank R-1A (Permit Unit #025, NOR #027 but retain the currently permitted/installed 500 gallon Tank R-1A. | Renewal/Minor Amendment | 30 TAC §305.42, 305 Subchapter D |
| | | | |
| | | | |
| | | | |



Attachment 3



North — 08/21/20
 0 50 100
 FEET

NOTE:
 DRAWING WAS RECREATED BY DIGITIZING PREVIOUS FACILITY DRAWING OF SAME INFORMATION. SOME DEVIATIONS FROM ACTUAL FEATURE LOCATIONS AND MEASURED DISTANCES MAY EXIST. SEE TOPOGRAPHIC MAP (ATTACHMENT V. A. 2 IN PART B) FOR ACCURATE RENDITION OF FEATURES AND PROPERTY LINES.

| LEGEND | |
|---------|--|
| ----- | FACILITY PROPERTY BOUNDARY |
| -x-x-x- | CHAIN LINK FENCE |
| ----- | BOUNDARY OF EXISTING CONTAINER STORAGE AREAS |
| -----> | DRAINAGE CHANNEL FLOWLINE AND FLOW DIRECTION |

| REFERENCE DRAWINGS | | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 |
|--------------------|----------------------|--------------------------------|---------------------|-----------------------|----------------------|-------------------------|-----------------------|-----------------------------|---|
| TITLE | DRAWING NO. | ADDED MISSING SECTION OF FENCE | PERMIT RENEWAL 2020 | ADDED NOR#34 & NOR#35 | CLASS I MODIFICATION | FENCE LINE MODIFICATION | CLASS II MODIFICATION | REMOVED "PROPOSED NOR# 032" | REMOVED "PROPOSED" FROM NOR# 030, ADDED NOR# 029 & NOR# 031 |
| | | KMC | KMC | KMC | KMC | KMC | KMC | KMC | KMC |
| | | | | S.J.V. | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| REV. | DESCRIPTION OF ISSUE | D.W.L. | CHECKED | CONSULTED | APPROVED | DATE | EST. NO. | | |

CleanHarbors 500 Independence Parkway South
 LaPorte, Texas 77571
 Phone: (281) 727-7600

LAPORTE

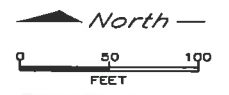
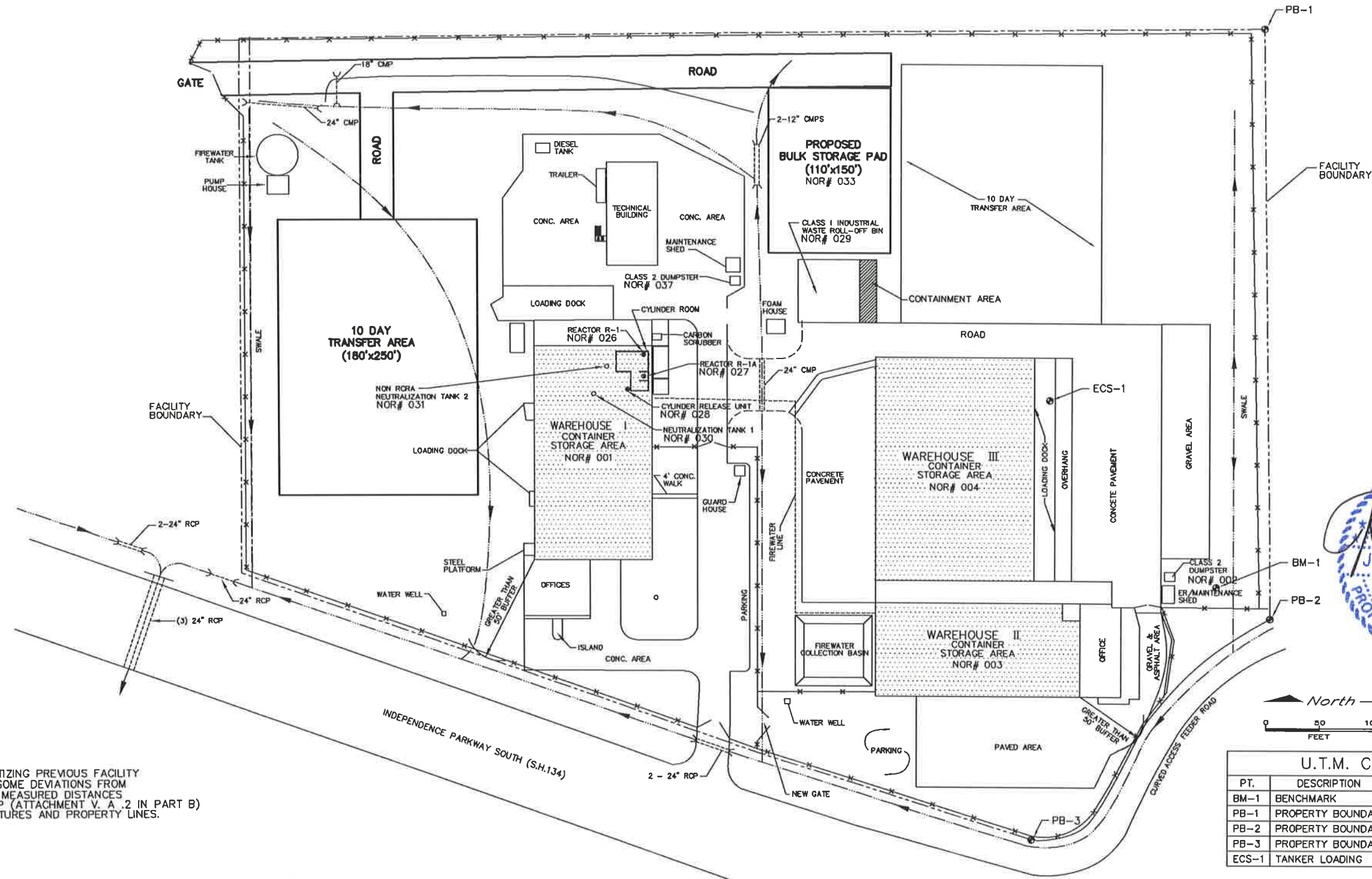
TITLE: **OVERALL FACILITY PLAN**

APPROVED: R.A.H. SCALE: 1 = 50 DWG. NO.: 403-01A REV. 13

FILE: 30701101

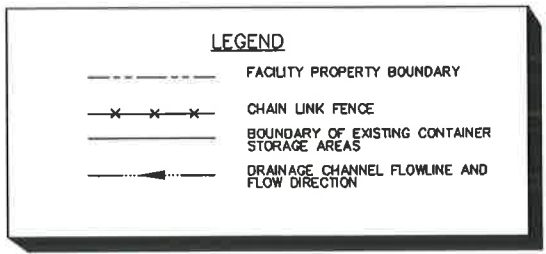


Attachment 4



NOTE:
DRAWING WAS RECREATED BY DIGITIZING PREVIOUS FACILITY DRAWING OF SAME INFORMATION. SOME DEVIATIONS FROM ACTUAL FEATURE LOCATIONS AND MEASURED DISTANCES MAY EXIST. SEE TOPOGRAPHIC MAP (ATTACHMENT V. A. 2 IN PART B) FOR ACCURATE RENDITION OF FEATURES AND PROPERTY LINES.

| U.T.M. COORDINATES | | | |
|--------------------|-------------------|--------------|-------------|
| PT. | DESCRIPTION | NORTHING | EASTING |
| BM-1 | BENCHMARK | 3287746.2963 | 297667.5858 |
| PB-1 | PROPERTY BOUNDARY | 3287729.7414 | 297826.2394 |
| PB-2 | PROPERTY BOUNDARY | 3287731.5809 | 297658.5455 |
| PB-3 | PROPERTY BOUNDARY | 3287803.3003 | 297596.3458 |
| ECS-1 | TANKER LOADING | 3288099.79 | 297751.54 |



| REFERENCE DRAWINGS | | | | | | |
|--------------------|---|-----|---------|-----------|----------|------|
| TITLE | DRAWING NO. | | | | | |
| E | ADDED MISSING SECTION OF FENCE & PROPOSED BULK STORAGE PAD | KMC | | DAD | 8/19/20 | |
| D | PERMIT RENEWAL 2020 | KMC | | DAD | 5/7/20 | |
| C | REMOVED "PROPOSED NOR# 032" | KMC | | BR | 8/10/12 | |
| B | REMOVED "PROPOSED" FROM NOR# 030, ADDED NOR# 029 & NOR# 031 | KMC | | MC | 12/29/09 | |
| A | FOR PERMIT RENEWAL | KMC | | MAR | 7/30/09 | |
| REV. | DESCRIPTION OF ISSUE | BY | CHECKED | CONSULTED | APPROVED | DATE |

CleanHarbors 500 Independence Parkway South
LaPorte, Texas 77571
Phone: (281) 727-7600

LAPORTE

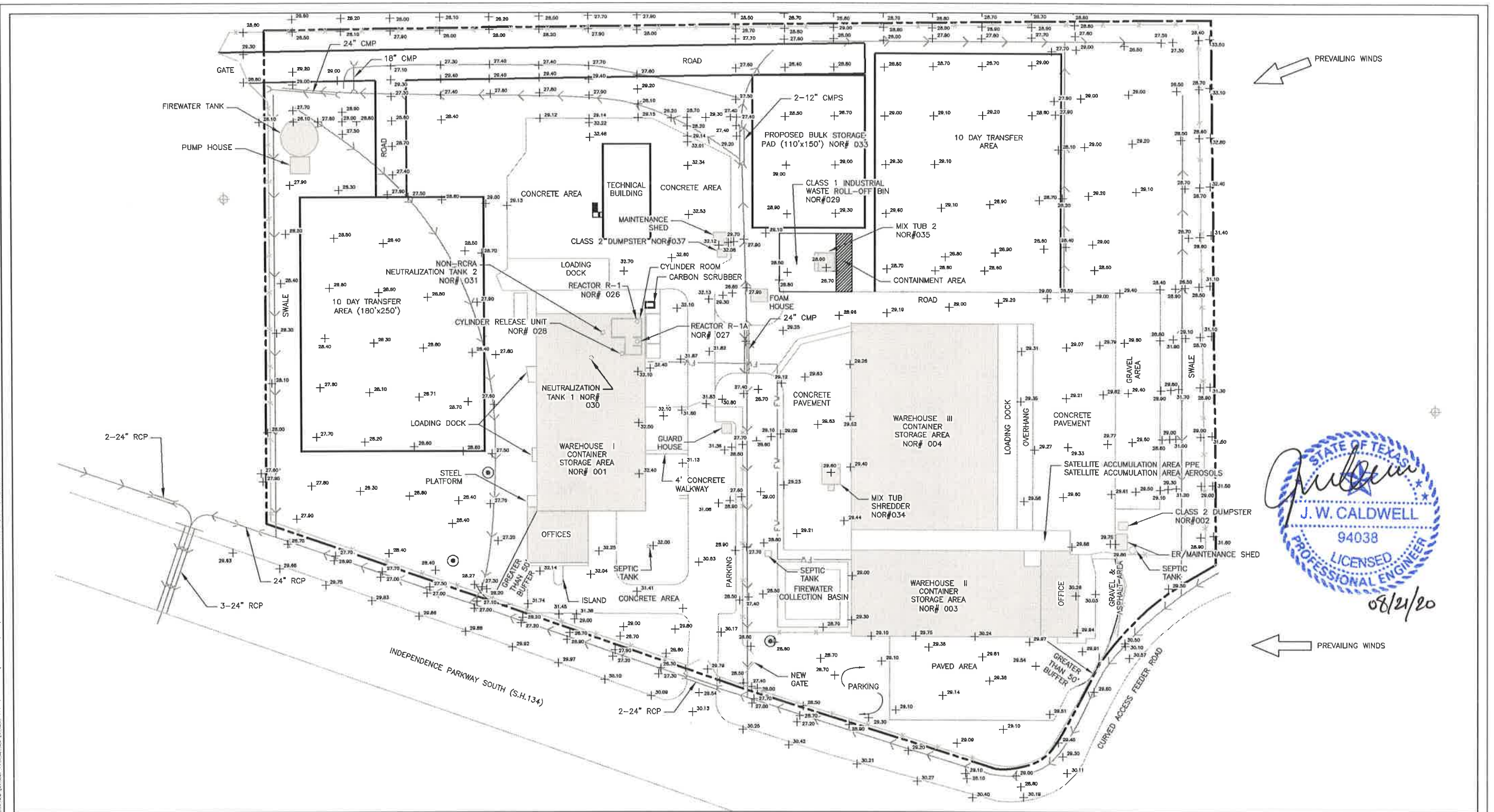
THIS DRAWING AND THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF CLEAN HARBORS (LA PORTE) INC. AND/OR SUBSIDIARIES THEREOF WHICH HAS BEEN FURNISHED IN CONFIDENCE UPON THE UNDERSTANDING AND AGREEMENT THAT ALL PERSONS, FIRMS OR CORPORATIONS RECEIVING THIS DRAWING AND INFORMATION SHALL BY THE ACT OF RECEIVING IT BE DEEMED TO HAVE AGREED TO MAKE NO COPY, DUPLICATION, DISCLOSURE WHATSOEVER OF ALL OR ANY PART THEREOF EXCEPT AS EXPRESSLY AUTHORIZED IN WRITING BY CLEAN HARBORS, (LAPORTE) INC. DO NOT TO GIVE, LEND OR OTHERWISE DISPOSE OF THIS DRAWING, AND RETURN IT PROMPTLY UPON REQUEST.

TITLE: **PLOT PLAN**

FILE: 67LT-1000-001

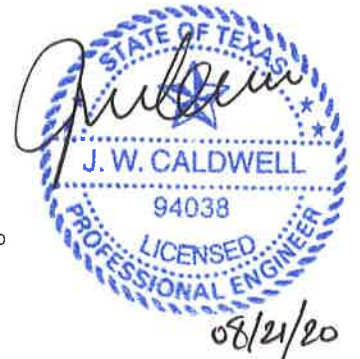
| | | | |
|-----------|--------|---------------|------|
| APPROVED: | SCALE: | DWG. NO.: | REV. |
| | 1 = 50 | 67LT-1000-001 | E |

C:\DRAWINGS\COLUMBIA, SC OCTOBER 2018 DRAWINGS\CHEM FACILITIES\CHEM FACILITY DWGS\LA PORTE, TX\APRIL 2020 UPDATED DRAWINGS\69V-SITEPLAN



PREVAILING WINDS

PREVAILING WINDS



NOTES:

1. DRAWING WAS RECREATED BY DIGITIZING PREVIOUS FACILITY DRAWING OF SAME INFORMATION. SOME DEVIATIONS FROM ACTUAL FEATURE LOCATIONS AND MEASURED DISTANCES MAY EXIST.
2. SURROUNDING LAND USE IS INDUSTRIAL TO 2000 FEET.
3. NEAREST 100 YEAR FLOOD PLAIN IS APPROXIMATELY 1 MILE FROM SITE.
4. SEE THE OVERALL FACILITY PLAN +1000 FEET FOR CONTOUR LINES.

EXPLANATION

| | | | | |
|---|-------|--|---|-----------------------------|
| + | 30.10 | SPOT ELEVATION | — | EXISTING AND PROPOSED AREAS |
| ⊙ | | ON-SITE WATER WELL LOCATION | ▭ | BUILDING OR OTHER STRUCTURE |
| ⊕ | | OFF-SITE WATER WELL LOCATION | | |
| — | | FACILITY PROPERTY BOUNDARY | | |
| — | | CHAIN LINK FENCE | | |
| — | | DRAINAGE CHANNEL FLOWLINE AND FLOW DIRECTION | | |



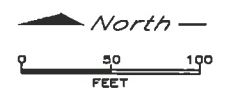
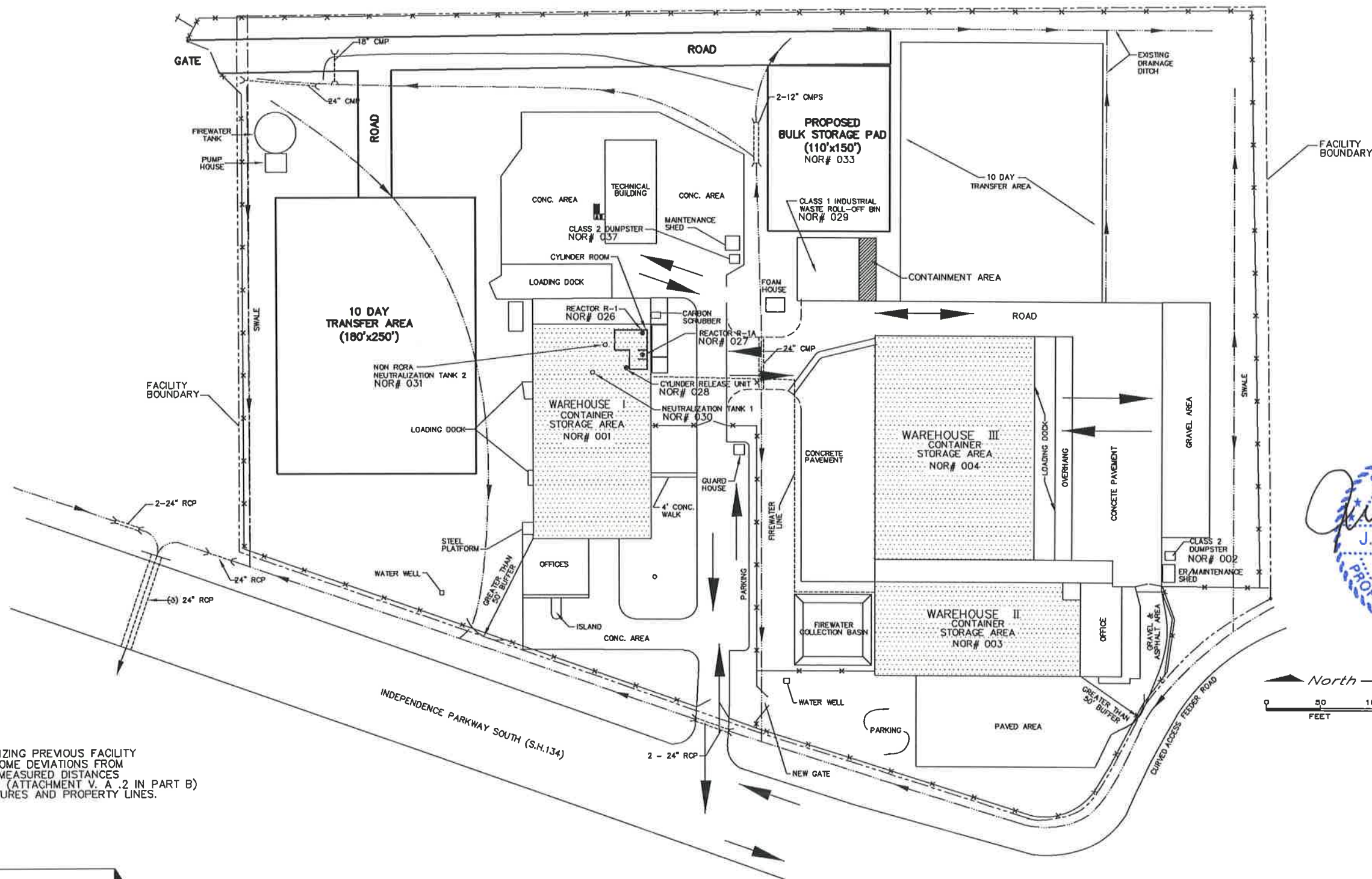
Trihydro
CORPORATION
1252 Commerce Drive
Laramie, Wyoming 82070
www.trihydro.com
(P) 307745.7474 (F) 307745.7729

FIGURE V.A.2.I

TOPOGRAPHIC SITE MAP

CLEAN HARBORS LA PORTE, LLC
500 INDEPENDENCE PARKWAY
LA PORTE, TEXAS

Drawn By: REP Checked By: MM Scale: 1" = 100' Date: 8/19/20 File: 69V-SITEPLAN



NOTE:
DRAWING WAS RECREATED BY DIGITIZING PREVIOUS FACILITY DRAWING OF SAME INFORMATION. SOME DEVIATIONS FROM ACTUAL FEATURE LOCATIONS AND MEASURED DISTANCES MAY EXIST. SEE TOPOGRAPHIC MAP (ATTACHMENT V. A .2 IN PART B) FOR ACCURATE RENDITION OF FEATURES AND PROPERTY LINES.

| LEGEND | |
|-------------|--|
| ----- | FACILITY PROPERTY BOUNDARY |
| -----x----- | CHAIN LINK FENCE |
| ----- | BOUNDARY OF EXISTING CONTAINER STORAGE AREAS |
| ----->----- | DRAINAGE CHANNEL FLOWLINE AND FLOW DIRECTION |

| REFERENCE DRAWINGS | | | | | | | | | |
|--------------------|-------------|---|-----|---------|-----------|----------|----------|----------|--|
| TITLE | DRAWING NO. | | | | | | | | |
| | 11 | ADDED MISSING SECTION OF FENCE & PROPOSED BULK STORAGE PAD | KMC | | | DAD | 8/19/20 | | |
| | 10 | PERMIT RENEWAL 2020 | KMC | | | DAD | 5/7/20 | | |
| | 9 | CLASS I MODIFICATION | KMC | | | BR | 3/21/14 | | |
| | 8 | FENCE LINE MODIFICATION | KMC | | | BR | 10/8/13 | | |
| | 7 | REMOVED "PROPOSED NOR# 032" | KMC | | | BR | 8/10/12 | | |
| | 6 | REMOVED "PROPOSED" FROM NOR# 030, ADDED NOR# 029 & NOR# 031 | KMC | | | MC | 12/29/09 | | |
| | 5 | REVISED ADDRESS, REMOVED ADJACENT PROPERTY INFORMATION & ADDED NOR #S | KMC | | | MAR | 7/30/09 | | |
| REV. | | DESCRIPTION OF ISSUE | BY | CHECKED | CONSULTED | APPROVED | DATE | EST. NO. | |

CleanHarbors 500 Independence Parkway South
LaPorte, Texas 77571
Phone: (281) 727-7600

LAPORTE

TITLE: **SITE PLAN FACILITY TRAFFIC PATTERNS**

APPROVED: R.A.H. SCALE: 1 = 50 DWG. NO.: 403-01E FILE: 403-01E REV. 11



Attachment 5

CONSTRUCTION SCHEDULE

Construction Schedule for Addition of Outdoor storage area Outdoor 033

- Project start date – Day 0
- Submit bid specifications for unit – ~30 days from project start date
- Review bids and select contractor – ~30 days from date bids are received
- Start construction – ~30 days from date of contractor selection
- Construction completion – ~30 days from construction start date

Total Time - ~120 days (weather permitting)

~~Submit specifications for unit—Approval plus 0 month~~

~~Choose contractor—Approval plus 0 months Installation—Approval plus 2 months Completion—Approval plus 2 months~~

CONSTRUCTION SCHEDULE

Construction Schedule for Bulk Container Storage Area (NOR # 033)

- Project start date – Day 0
- Submit bid specifications for unit – ~30 days from project start date
- Review bids and select contractor – ~30 days from date bids are received
- Start construction – ~30 days from date of contractor selection
- Construction completion – ~30 days from construction start date

Total Time - ~120 days (weather permitting)



Attachment 6

Table V.A. - Facility Waste Management Handling Units

| TCEQ Permit Unit No. ¹ | Unit Name | NOR No. ¹ | Unit Description ³ | Capacity | Unit Status ² |
|-----------------------------------|--|----------------------|--|-------------------------|-------------------------------------|
| 1 | Container Storage Area I (Warehouse I) | 001 | 202' x 109' covered storage area | 403,960 <u>gallons</u> | Active |
| 2 | Container Storage Area II (Warehouse II) | 003 | 188' <u>189'</u> x 76' covered storage area | 264,970 <u>gallons</u> | Active |
| 3 | Container Storage Area III (Warehouse III) | 004 | 209' x 142' covered storage area | 395, 340 <u>gallons</u> | Active |
| 4 | Tank VS-593-1001 | 005 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 5 | Tank VS-593-1002 | 006 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 6 | Tank VS-593-2001 | 007 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 7 | Tank VS-593-2002 | 008 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 8 | Tank VS-593-2003 | 009 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 9 | Tank VS-593-2004 | 010 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |

TCEQ Part B Application
TCEQ-00376

Revision No. 01

Revision Date ~~May 29~~ August 21, 2020

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| TCEQ Permit Unit No. ¹ | Unit Name | NOR No. ¹ | Unit Description ³ | Capacity | Unit Status ² |
|-----------------------------------|------------------|----------------------|-------------------------------|-----------------------|-------------------------------------|
| 10 | Tank VS-593-2005 | 011 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 11 | Tank VS-593-3001 | 012 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 12 | Tank VS-593-3002 | 013 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 13 | Tank VS-593-3003 | 014 | Storage Tank | 22,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 14 | Tank VS-593-2101 | 015 | Storage Tank | 1,300 <u>gallons</u> | Never Built and No Longer Permitted |
| 15 | Tank VS-593-3101 | 016 | Processing Tank | 1,300 <u>gallons</u> | Never Built and No Longer Permitted |
| 16 | Tank VS-593-2006 | 017 | Storage Tank | 8,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 17 | Tank VS-593-2007 | 018 | Storage Tank | 8,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 18 | Tank VS-593-3004 | 019 | Storage Tank | 8,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 19 | Tank VS-593-3005 | 020 | Storage Tank | 8,500 <u>gallons</u> | Never Built and No Longer Permitted |
| 20 | Tank VS-593-6101 | 021 | Processing Tank | 100 <u>gallons</u> | Never Built and No Longer Permitted |

| TCEQ Permit Unit No. ¹ | Unit Name | NOR No. ¹ | Unit Description ³ | Capacity | Unit Status ² |
|-----------------------------------|--------------------------------------|----------------------|--|--|--|
| 21 | Tank VS-593-4001 | 022 | Storage Tank | 5,100 <u>gallons</u> | Never Built and No Longer Permitted |
| 22 | Solids Shredder & Compactor | 023 | Miscellaneous Unit | To Be Determined | Never Built and No Longer Permitted |
| 23 | Drum Washer | 024 | Miscellaneous Unit | To Be Determined | Never Built and No Longer Permitted |
| 24 | Chemical Reactor Tank R-1 | 026 | Processing Tank located inside Warehouse I | 500 <u>200 gallons</u> | Active |
| 25 | Chemical Reactor Tank R-1A | 027 | Processing Tank located inside Warehouse I (Replacement Processing Tank to be located inside Warehouse I) | 500 <u>gallons</u> (Proposed 1,500 <u>gallons</u>) | Active- <u>Never Built and No Longer Permitted (Proposed)</u> |
| 26 | Cylinder Release Unit 1 | 028 | Miscellaneous Unit, located inside Warehouse I | <u>19,800 Cubic Ft per hour</u> N.A. | Active |
| 28 | Cylinder Release Unit 2 | 032 | Miscellaneous Unit, located inside Warehouse III | N.A. | <u>Never Built and No Longer Permitted Proposed</u> |
| 033 | Bulk Container Storage Area | 033 | <u>110'x150'</u> Bulk Outdoor Container Storage Area | 181,777 <u>gallons</u> (28 roll-off boxes) | Proposed |
| 027 | Chemical Reactor Tank R-2 | 030 | Processing Tank located inside Warehouse I | 500 | <u>Proposed</u> |

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1. Permitted Unit No. and NOR No. cannot be reassigned to new units or used more than once and all units that were in the Attachment D of a previously issued permit must be listed.

Permit No. 50225

Permittee: Clean Harbors LaPorte, LLC

Page 4 of 3

2. Unit Status options: Active, Closed, Inactive (built but not managing waste), Proposed (not yet built), Never Built, Transferred, Post-Closure.
3. If a unit has been transferred, the applicant should indicate which facility/permit it has been transferred to in the Unit Description column of Table V.A.

Table V.A. - Facility Waste Management Handling Units

| TCEQ Permit Unit No. ¹ | Unit Name | NOR No. ¹ | Unit Description ³ | Capacity | Unit Status ² |
|-----------------------------------|--|----------------------|----------------------------------|------------------|-------------------------------------|
| 1 | Container Storage Area I (Warehouse I) | 001 | 202' x 109' covered storage area | 403,960 gallons | Active |
| 2 | Container Storage Area II (Warehouse II) | 003 | 189' x 76' covered storage area | 264,970 gallons | Active |
| 3 | Container Storage Area III (Warehouse III) | 004 | 209' x 142' covered storage area | 395, 340 gallons | Active |
| 4 | Tank VS-593-1001 | 005 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 5 | Tank VS-593-1002 | 006 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 6 | Tank VS-593-2001 | 007 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 7 | Tank VS-593-2002 | 008 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 8 | Tank VS-593-2003 | 009 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 9 | Tank VS-593-2004 | 010 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |

| TCEQ Permit Unit No. ¹ | Unit Name | NOR No. ¹ | Unit Description ³ | Capacity | Unit Status ² |
|-----------------------------------|------------------|----------------------|-------------------------------|----------------|-------------------------------------|
| 10 | Tank VS-593-2005 | 011 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 11 | Tank VS-593-3001 | 012 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 12 | Tank VS-593-3002 | 013 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 13 | Tank VS-593-3003 | 014 | Storage Tank | 22,500 gallons | Never Built and No Longer Permitted |
| 14 | Tank VS-593-2101 | 015 | Storage Tank | 1,300 gallons | Never Built and No Longer Permitted |
| 15 | Tank VS-593-3101 | 016 | Processing Tank | 1,300 gallons | Never Built and No Longer Permitted |
| 16 | Tank VS-593-2006 | 017 | Storage Tank | 8,500 gallons | Never Built and No Longer Permitted |
| 17 | Tank VS-593-2007 | 018 | Storage Tank | 8,500 gallons | Never Built and No Longer Permitted |
| 18 | Tank VS-593-3004 | 019 | Storage Tank | 8,500 gallons | Never Built and No Longer Permitted |
| 19 | Tank VS-593-3005 | 020 | Storage Tank | 8,500 gallons | Never Built and No Longer Permitted |
| 20 | Tank VS-593-6101 | 021 | Processing Tank | 100 gallons | Never Built and No Longer Permitted |

| TCEQ Permit Unit No. ¹ | Unit Name | NOR No. ¹ | Unit Description ³ | Capacity | Unit Status ² |
|-----------------------------------|-----------------------------|----------------------|--|---|---|
| 21 | Tank VS-593-4001 | 022 | Storage Tank | 5,100 gallons | Never Built and No Longer Permitted |
| 22 | Solids Shredder & Compactor | 023 | Miscellaneous Unit | To Be Determined | Never Built and No Longer Permitted |
| 23 | Drum Washer | 024 | Miscellaneous Unit | To Be Determined | Never Built and No Longer Permitted |
| 24 | Chemical Reactor Tank R-1 | 026 | Processing Tank located inside Warehouse I | 200 gallons | Active |
| 25 | Chemical Reactor Tank R-1A | 027 | Processing Tank located inside Warehouse I (Replacement Processing Tank to be located inside Warehouse I) | 500 gallons (Proposed 1,500 gallons) | Active Never Built and No Longer Permitted |
| 26 | Cylinder Release Unit 1 | 028 | Miscellaneous Unit, located inside Warehouse I | 19,800 Cubic Ft per hour | Active |
| 28 | Cylinder Release Unit 2 | 032 | Miscellaneous Unit, located inside Warehouse III | N.A. | Never Built and No Longer Permitted |
| 033 | Bulk Container Storage Area | 033 | 110'x150' Bulk Outdoor Container Storage Area | 181,777 gallons (28 roll-off boxes) | Proposed |
| | | | | | |

1. Permitted Unit No. and NOR No. cannot be reassigned to new units or used more than once and all units that were in the Attachment D of a previously issued permit must be listed.

2. Unit Status options: Active, Closed, Inactive (built but not managing waste), Proposed (not yet built), Never Built, Transferred, Post-Closure.

3. If a unit has been transferred, the applicant should indicate which facility/permit it has been transferred to in the Unit Description column of Table V.A.



Attachment 7

**ENGINEERING REPORT - ~~CONTAINER STORAGE AREA~~
4BULK CONTAINER STORAGE AREA**

GENERAL INFORMATION

This Engineering Report contains details specific to Container Storage Area 4 (TCEQ unit 033, NOR 033) of the Clean Harbors LaPorte, LLC facility. For additional details on this unit see: Current Site Plan included in the General Engineering Report (Appendix V.A of the Part B application); Tables V.A and V.B of Part B application.

Container Storage Area 4 (Outdoor Storage 033) is proposed to be constructed east of Container Storage Area 3. This unit was permitted on January 7, 2016 as a Class 2 Permit Modification based on an initial submittal in June 2015 and revisions through December 2015. The container storage area is a proposed outdoor container storage pad used to store bulk storage container bins that will be constructed with containment to accommodate thirty cubic yard units. The proposed unit is permitted to store waste with no free liquids. The area will mirror all storage conditions and requirements of the previously permitted storage areas but will not have a roof. Area will be 150' x 110'. Existing area will be graded as needed. Area will be rolled after grade is established. A layer of geo fabric will be laid out. 8" of cement crushed concrete will be brought in, leveled out and rolled. After that, 8" of 3000 PSI concrete will be poured on top with #4 rebar on 12" centers each way. In the north east corner, a 4' x 4' catch basin will be installed with a 2" drain pipe and valve outside of new slab. On the front side a slight ramp will be poured and a 6" x 6" curb will be poured on the remainder three sides.~~The approximate dimensions of Outdoor Storage 033 are 110 feet wide by 150 feet long.~~

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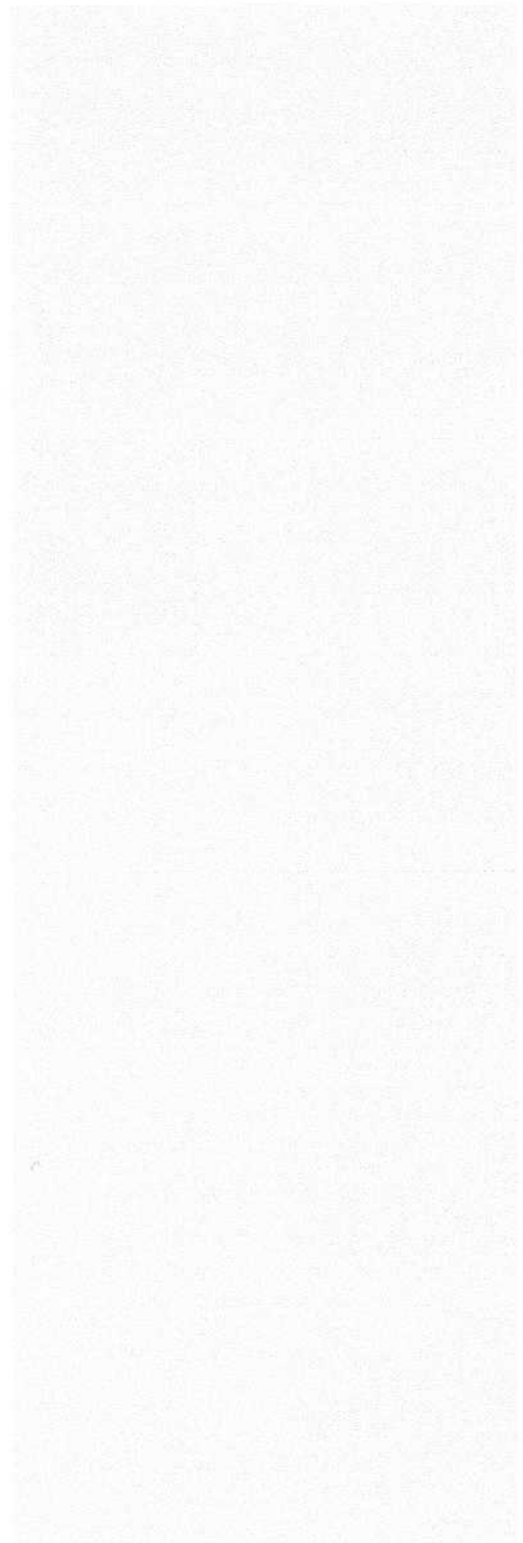
The storage and staging area will have concrete bases with floors that have been sealed with an epoxy coating. The proposed perimeter curbs are a minimum of 6 inch high reinforced concrete. Either a gently sloped concrete berm or metal ramp is provided for safe movement of container handling equipment over the curbs. between the subdivided areas within each container storage and staging areas. The Overall Facility Plan attached to the General Engineering Report (Appendix V.A) shows proposed construction details for Outdoor Storage 033 (i.e., curbs, dimensions).

Outdoor Storage 033 is located outside a 100 year flood plain (see FEMA Map attached to Section II.F) and is more than 15 meters (50 ft) from the property line as required by 40 CFR 264.176 (see the Overall Facility Plan attached to Appendix V.A). Final design details are pending construction..

As shown on Table V.B of the Part B application, Outdoor Storage 033 is designed to store 181,775-777 gallons (3,305 55-gallon drum equivalents) in DOT containers that contain a wide variety of organic and inorganic wastes including wastes that maybe ignitable, reactive or incompatible. No free liquids are to be stored in Outdoor Storage 033. Specific waste numbers are found on Table IV.B and Table V.B of the Part B application.

The remaining sections below are structured based on the requirements of 40 CFR

264.171-264.173 and 264.175-264.177. The information outlined in 40 CFR 270.15 is



ENGINEERING REPORT - BULK CONTAINER STORAGE AREA

GENERAL INFORMATION

This Engineering Report contains details specific to Container Storage Area 4 (TCEQ unit 033, NOR 033) of the Clean Harbors LaPorte, LLC facility. For additional details on this unit see: Current Site Plan included in the General Engineering Report (Appendix V.A of the Part B application); Tables V.A and V.B of Part B application.

Container Storage Area 4 (Outdoor Storage 033) is proposed to be constructed east of Container Storage Area 3. This unit was permitted on January 7, 2016 as a Class 2 Permit Modification based on an initial submittal in June 2015 and revisions through December 2015. The container storage area is a proposed outdoor container storage pad used to store bulk storage container bins that will be constructed with containment to accommodate thirty cubic yard units. The proposed unit is permitted to store waste with no free liquids. The area will mirror all storage conditions and requirements of the previously permitted storage areas but will not have a roof. Area will be 150' x 110'. Existing area will be graded as needed. Area will be rolled after grade is established. A layer of geo fabric will be laid out. 8" of cement crushed concrete will be brought in, leveled out and rolled. After that, 8" of 3000 PSI concrete will be poured on top with #4 rebar on 12" centers each way. In the north east corner, a 4' x 4' catch basin will be installed with a 2" drain pipe and valve outside of new slab. On the front side a slight ramp will be poured and a 6" x 6" curb will be poured on the remainder three sides.

The storage and staging area will have concrete bases with floors that have been sealed with an epoxy coating. The proposed perimeter curbs are a minimum of 6 inch high reinforced concrete. Either a gently sloped concrete berm or metal ramp is provided for safe movement of container handling equipment over the curbs. between the subdivided areas within each container storage and staging areas. The Overall Facility Plan attached to the General Engineering Report (Appendix V.A) shows proposed construction details for Outdoor Storage 033 (i.e., curbs, dimensions).

Outdoor Storage 033 is located outside a 100 year flood plain (see FEMA Map attached to Section II.F) and is more than 15 meters (50 ft) from the property line as required by 40 CFR 264.176 (see the Overall Facility Plan attached to Appendix V.A). Final design details are pending construction..

As shown on Table V.B of the Part B application, Outdoor Storage 033 is designed to store 181,777 gallons (3,305 55-gallon drum equivalents) in DOT containers that contain a wide variety of organic and inorganic wastes including wastes that maybe ignitable, reactive or incompatible. No free liquids are to be stored in Outdoor Storage 033. Specific waste numbers are found on Table IV.B and Table V.B of the Part B application.

The remaining sections below are structured based on the requirements of 40 CFR 264.171-264.173 and 264.175-264.177. The information outlined in 40 CFR 270.15 is



Attachment 8

ENGINEERING REPORT – R-1A

GENERAL INFORMATION

The drawings listed below are included with this Engineering Report (R-1A) for Clean Harbors LaPorte, LLC.

- Drawing No. 6726-M-01
- Drawing No. L-201A-PF-001-D
- Drawing No. L-201A-PI-001-D

This section provides basic descriptions and specifications for the current permitted tank system (Permitted unit # 025). Chemical Treatment Reactor Tank R-1A described herein is utilized to treat certain wastes received at the facility. The tank is operated independently and in batch-mode and is designed to operate with zero emissions. The tank utilizes a two-stage wet scrubber for potential upset emission control. They contain solutions designed to react with the various wastes and convert them to less toxic byproducts. The solutions contained within the tanks may be acidic, alkaline, oxidizing or reducing depending on the nature of the waste being treated. Once a batch is complete the contents of the tank are drained and placed into containers. The containers are stored in a Container Storage Area until being shipped off-site for disposal

The Table V.C. and the table below list the tank currently permitted and in operation, the current permit unit number and rated capacity and process description. A General description follows.

| Reaction Tanks | | | |
|-----------------|----------------------|-----------------------------------|---------------------------------|
| Permit Unit No. | Tank Designation No. | Rated Capacity (gallons) | Tank Process Description |
| 025 | R-1A | 500 (Proposed 1,500) | Chemical Treatment Reactor Tank |

The permitted tank was constructed in accordance with the design requirements of 40 CFR Part 264, Subpart J and has a concrete secondary containment system with a chemical resistant coating. The chemical treatment tank is located in Warehouse I to eliminate the effects of contact with rainfall. Warehouse I secondary containment volume is sufficient to meet the requirements of the unit.

ENGINEERING REPORT – R-1A

GENERAL INFORMATION

The drawings listed below are included with this Engineering Report (R-1A) for Clean Harbors LaPorte, LLC.

Drawing No. 6726-M-01
Drawing No. L-201A-PF-001-D
Drawing No. L-201A-PI-001-D

This section provides basic descriptions and specifications for the current permitted tank system (Permitted unit # 025). Chemical Treatment Reactor Tank R-1A described herein is utilized to treat certain wastes received at the facility. The tank is operated independently and in batch-mode and is designed to operate with zero emissions. The tank utilizes a two-stage wet scrubber for potential upset emission control. They contain solutions designed to react with the various wastes and convert them to less toxic byproducts. The solutions contained within the tanks may be acidic, alkaline, oxidizing or reducing depending on the nature of the waste being treated. Once a batch is complete the contents of the tank are drained and placed into containers. The containers are stored in a Container Storage Area until being shipped off-site for disposal

The Table V.C. and the table below list the tank currently permitted and in operation, the current permit unit number and rated capacity and process description. A General description follows.

| Reaction Tanks | | | |
|------------------------|-----------------------------|---------------------------------|---------------------------------|
| Permit Unit No. | Tank Designation No. | Rated Capacity (gallons) | Tank Process Description |
| 025 | R-1A | 500 | Chemical Treatment Reactor Tank |

The permitted tank was constructed in accordance with the design requirements of 40 CFR Part 264, Subpart J and has a concrete secondary containment system with a chemical resistant coating. The chemical treatment tank is located in Warehouse I to eliminate the effects of contact with rainfall. Warehouse I secondary containment volume is sufficient to meet the requirements of the unit.

SECONDARY CONTAINMENT CALCULATIONS

Warehouse I / Container Storage Area 1 in which Tank System R-1A is Located

Calculations from Container Storage Area 1 in Appendix V.B.i

Containment capacity = 20,610 s.f. x 0.5 ft x 0.9 usage factor x 7.48 gal./c.f. = 69,300 gallons

Storage capacity = 10x containment capacity = 693,000 gallons

Rated storage capacity = 403,960 gallons (approximately 7,345 55-gallon drum equivalents) for waste handled in Container Storage Area 1

Tank System R-1A

Tank Systems R-1, and R-1A, ~~and R-2~~ are located inside

Warehouse I Tank System R-1 rated capacity = 200 gallons

Tank System R-1A rated capacity = ~~1,500~~500 gallons

~~(proposed) Tank System R2 rated capacity = 500 gallons~~

Combined rated capacity for Container Storage Area 1, Tank System R-1, and Tank System R-1A, ~~and Tank System R2~~ is:

403,960 gallons + 200 gallons + ~~1,500~~500 gallons ~~+ 500 gallons =~~
~~406,160~~404,660 gallons

This combined amount is less than the calculated storage capacity for Warehouse I (693,000 gallons) in which these Units reside.

This area is covered with a perimeter berm, so rainfall and run-on do not need to be considered in containment calculations.

SECONDARY CONTAINMENT CALCULATIONS

Warehouse I / Container Storage Area 1 in which Tank System R-1A is Located

Calculations from Container Storage Area 1 in Appendix V.B.i

Containment capacity = 20,610 s.f. x 0.5 ft x 0.9 usage factor x 7.48 gal./c.f. = 69,300 gallons

Storage capacity = 10x containment capacity = 693,000 gallons

Rated storage capacity = 403,960 gallons (approximately 7,345 55-gallon drum equivalents) for waste handled in Container Storage Area 1

Tank System R-1A

Tank Systems R-1, and R-1A are located inside Warehouse I

Tank System R-1 rated capacity = 200 gallons

Tank System R-1A rated capacity = 500 gallons

Combined rated capacity for Container Storage Area 1, Tank System R-1 and Tank System R-1A is:

403,960 gallons + 200 gallons + 500 gallons = 404,660 gallons

This combined amount is less than the calculated storage capacity for Warehouse I (693,000 gallons) in which these Units reside.

This area is covered with a perimeter berm, so rainfall and run-on do not need to be considered in containment calculations.

Table V.C. - Tanks and Tank System

| Permit Unit No. | Tank | N.O.R. No. | Storage and/or Processing | Waste ¹ Nos. | Rated Capacity | Dimensions | Containment Volume (including rainfall for unenclosed areas) | Unit will manage Ignitable, Reactive, or Incompatible waste (state all that apply) |
|-------------------------|---------------|----------------|---------------------------|-----------------------------|---|--|--|--|
| 024 | R-1 | 026 | Processing | See Table IV.B.2 | 200 gallons | 2.2' by 4.5' | 69,300 | Ignitable - No Yes Reactive - Yes Incompatible - Yes |
| 025 | R-1A | 027 | Processing | See Table IV.B.2 | 500 gallons (Proposed 1500 gallons) | 4.0' by 5.5' (Proposed 6.0' by 8.0') | 69,300 | Ignitable - No Yes Reactive - Yes Incompatible - Yes |
| Proposed 027 | R2 | 030 | Processing | See Table IV.B.2 | 500 gallons | 4.0' by 5.0' | 69,300 | Ignitable - Yes Reactive - Yes Incompatible - Yes |

¹ from Table IV.B, first column

Table V.C. - Tanks and Tank System

| Permit Unit No. | Tank | N.O.R. No. | Storage and/or Processing | Waste ¹ Nos. | Rated Capacity | Dimensions | Containment Volume (including rainfall for unenclosed areas) | Unit will manage Ignitable, Reactive, or Incompatible waste (state all that apply) |
|-----------------|------|------------|---------------------------|-------------------------|----------------|--------------|--|--|
| 024 | R-1 | 026 | Processing | See Table IV.B.2 | 200 gallons | 2.2' by 4.5' | 69,300 | Ignitable- Yes Reactive - Yes Incompatible - Yes |
| 025 | R-1A | 027 | Processing | See Table IV.B.2 | 500 gallons | 4.0' by 5.5' | 69,300 | Ignitable- Yes Reactive - Yes Incompatible - Yes |

¹ from Table IV.B, first column

Table V.K. - Miscellaneous Units

| Permit Unit No.* | Miscellaneous Unit | N.O.R. No. | Storage, Processing, and/or Disposal | Waste Nos. ¹ | Rated Capacity | Dimensions | Unit will manage Ignitable, Reactive, or Incompatible Waste (state all that apply) |
|------------------|---|----------------|--------------------------------------|-----------------------------|-------------------------------------|--|--|
| 026 | Cylinder Release Unit | 028 | Processing | See Table IV.B | <u>19,800 Cubic Ft per hour</u> N/A | <u>Unit is a series of tubing, piping and valves from the cylinder connection to the atmosphere with no capacity to measure regarding storage or possessing - it is direct a release unit.</u> N/A | Ignitable and Reactive |
| 028 | Proposed Cylinder Release Unit 2 | 032 | Processing | See Table IV.B.3 | N/A | N/A | Ignitable and Reactive |
| | | | | | | | |

from Table IV.B, first column

*If the unit is already permitted, use the established "Permit Unit No." If the unit is not yet permitted, the number given here for the unit will become the "Permit Unit No." The numbers should be in an order that will be convenient for the facility operator.

Table V.K. - Miscellaneous Units

| Permit Unit No.* | Miscellaneous Unit | N.O.R. No. | Storage, Processing, and/or Disposal | Waste Nos. ¹ | Rated Capacity | Dimensions | Unit will manage Ignitable, Reactive, or Incompatible Waste (state all that apply) |
|------------------|-----------------------|------------|--------------------------------------|-------------------------|--------------------------|---|--|
| 026 | Cylinder Release Unit | 028 | Processing | See Table IV.B | 19,800 Cubic Ft per hour | Unit is a series of tubing, piping and valves from the cylinder connection to the atmosphere with no capacity to measure regarding storage or possessing - it is direct a release unit. | Ignitable and Reactive |
| | | | | | | | |
| | | | | | | | |

¹from Table IV.B, first column

*If the unit is already permitted, use the established "Permit Unit No." If the unit is not yet permitted, the number given here for the unit will become the "Permit Unit No." The numbers should be in an order that will be convenient for the facility operator.



Attachment 9

Table V.B. - Container Storage Area

| Permit Unit No. | Container Storage Area | N.O.R. No. | Waste Nos. ⁴ | Rated Capacity ³ | Dimensions | Containment Volume (including rainfall for unenclosed areas) | Unit will manage Ignitable ¹ , Reactive ¹ , or Incompatible ² waste (state all that apply) |
|-----------------|------------------------|------------|-------------------------|--------------------------------------|-----------------------------------|--|---|
| 001 | Warehouse I | 001 | See Table IV.B | 403,960 gallons | 202' x 109' | 69,300 gallons | Reactive and Incompatible |
| 002 | Warehouse II | 003 | See Table IV.B | 264,970 gallons | 188' <u>189'</u> x 76' | 48,000 gallons | Reactive and Incompatible |
| 003 | Warehouse III | 004 | See Table IV.B | 395,340 gallons | 209' x 142' | 99,800 gallons | Ignitable, Reactive, and Incompatible |
| 033 | Outdoor Storage 033 | 033 | See Table IV.B | 181,775 <u>77</u> gallons | 110' x 150' | NA (no free liquids) | Ignitable, Reactive, and Incompatible |

1 Containers managing ignitable or reactive waste must be located at least 15 meters (50 feet) from the facility's property line.

2 Incompatible waste must be separated from other waste or materials stored nearby in other containers, piles, open tanks, or surface impoundments by means of a dike, berm, wall, or other device.

3 Container Storage Areas need to include in capacity calculations any nonhazardous wastes and universal wastes managed in the unit in addition to hazardous wastes.

4 from Table IV.B, first column

Table V.B. - Container Storage Area

| Permit Unit No. | Container Storage Area | N.O.R. No. | Waste Nos. ⁴ | Rated Capacity ³ | Dimensions | Containment Volume (including rainfall for unenclosed areas) | Unit will manage Ignitable ¹ , Reactive ¹ , or Incompatible ² waste (state all that apply) |
|-----------------|------------------------|------------|-------------------------|-----------------------------|-------------|--|---|
| 001 | Warehouse I | 001 | See Table IV.B | 403,960 gallons | 202' x 109' | 69,300 gallons | Reactive and Incompatible |
| 002 | Warehouse II | 003 | See Table IV.B | 264,970 gallons | 189' x 76' | 48,000 gallons | Reactive and Incompatible |
| 003 | Warehouse III | 004 | See Table IV.B | 395,340 gallons | 209' x 142' | 99,800 gallons | Ignitable, Reactive, and Incompatible |
| 033 | Outdoor Storage 033 | 033 | See Table IV.B | 181,777 gallons | 110' x 150' | NA (no free liquids) | Ignitable, Reactive, and Incompatible |

¹ Containers managing ignitable or reactive waste must be located at least 15 meters (50 feet) from the facility's property line.

² Incompatible waste must be separated from other waste or materials stored nearby in other containers, piles, open tanks, or surface impoundments by means of a dike, berm, wall, or other device.

³ Container Storage Areas need to include in capacity calculations any nonhazardous wastes and universal wastes managed in the unit in addition to hazardous wastes.

⁴ from Table IV.B, first column



Attachment 10

Table VII.A. - Unit Closure

For each unit to be permitted, list the facility components to be decontaminated, the possible methods of decontamination, and the possible methods of disposal of wastes and waste residues generated during unit closure:

| Equipment or HWM Unit | Possible Methods of Decontamination ¹ | Possible Methods of Disposal ¹ |
|-----------------------------|---|--|
| Warehouse I: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Container Storage Racks | Disassembly and hydroblasting | Landfill, Recycling |
| Wooden pallets | send offsite with containers | Incineration, Landfill, Recycling |
| Loading/Unloading Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Warehouse II: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Container Storage Racks | Disassembly and hydroblasting | Landfill, Recycling |
| Wooden Pallets | send offsite with containers | Incineration, Landfill, Recycling |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Warehouse III: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Container Storage Racks | Disassembly and hydroblasting | Landfill, Recycling |
| Wooden Pallets | send offsite with containers | Incineration, Landfill, Recycling |
| Loading/Unloading Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Solid Decontamination Waste | Removal for off-site disposal Removal for off-site disposal Solid Decontamination Waste | Incineration, Landfill, Off-site Treatment |

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| Equipment or HWM Unit | Possible Methods of Decontamination ¹ | Possible Methods of Disposal ¹ |
|---|--|---|
| <u>Bulk Container Storage Area:</u> | | |
| <u>Waste Containers</u> | <u>Removal for off-site disposal</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Secondary Containment Areas</u> | <u>Hydroblasting</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Solid Decontamination Waste</u> | <u>Removal for off-site disposal</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Waste Treatment Tanks & ancillary equipment:</u> | <u>Landfill, Recycling</u> | |
| <u>Waste Liquids</u> | <u>Pump liquids and remove for off-site disposal</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Tank Surfaces (interior and exterior)</u> | <u>Initial rinse followed by hydroblasting</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Secondary Containment Area</u> | <u>Hydroblasting</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Solid Decontamination Waste</u> | <u>Removal for off-site disposal</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Miscellaneous AreasUnit:</u> | <u>Incineration, Landfill, Off-site Treatment</u> | |
| <u>Drum Staging Areas</u> | <u>Hydroblasting</u> | <u>Incineration, Landfill, Off-site Treatment</u> |
| <u>Cylinder Release Units</u> | <u>Disassembly and hydroblasting</u> | <u>Incineration, Landfill, Recycling</u> |

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¹Applicants may list more than one appropriate method.

Table VII.A. - Unit Closure

For each unit to be permitted, list the facility components to be decontaminated, the possible methods of decontamination, and the possible methods of disposal of wastes and waste residues generated during unit closure:

| Equipment or HWM Unit | Possible Methods of Decontamination ¹ | Possible Methods of Disposal ¹ |
|-----------------------------|--|--|
| Warehouse I: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Container Storage Racks | Disassembly and hydroblasting | Landfill, Recycling |
| Wooden pallets | send offsite with containers | Incineration, Landfill, Recycling |
| Loading/Unloading Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Warehouse II: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Container Storage Racks | Disassembly and hydroblasting | Landfill, Recycling |
| Wooden Pallets | send offsite with containers | Incineration, Landfill, Recycling |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Warehouse III: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Container Storage Racks | Disassembly and hydroblasting | Landfill, Recycling |
| Wooden Pallets | send offsite with containers | Incineration, Landfill, Recycling |
| Loading/Unloading Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |

| Equipment or HWM Unit | Possible Methods of Decontamination ¹ | Possible Methods of Disposal ¹ |
|--|--|--|
| Bulk Container Storage Area: | | |
| Waste Containers | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Areas | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Waste Treatment Tanks & ancillary equipment: | | |
| Waste Liquids | Pump liquids and remove for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Tank Surfaces (interior and exterior) | Initial rinse followed by hydroblasting | Incineration, Landfill, Off-site Treatment |
| Secondary Containment Area | Hydroblasting | Incineration, Landfill, Off-site Treatment |
| Solid Decontamination Waste | Removal for off-site disposal | Incineration, Landfill, Off-site Treatment |
| Miscellaneous Unit: | | |
| Cylinder Release Units | Disassembly and hydroblasting | Incineration, Landfill, Recycling |

¹Applicants may list more than one appropriate method.



Attachment 11

1.0 GENERAL INFORMATION

1.1 General Site Information and Maximum Capacities

Clean Harbors La Porte, LP-LLC (Facility), located at 500 Independence Parkway South in La Porte, Texas, operates as commercial hazardous and industrial solid waste transfer and storage facility. The Facility is permitted to receive hazardous waste in containers for storage, bulking, processing or disposal. Hazardous waste is stored on-site in containers, then processed or disposed on-site or shipped off-site for treatment or disposal.

The Facility consists of three container storage areas, two treatment tanks, a cylinder release unit and upon construction one modified waste treatment tank and a second cylinder release unit. Each waste storage and management area is equipped with a secondary containment system designed to contain any leaks or spills and prevent run-on. All waste storage and management areas are covered to protect them from weather and to prevent the accumulation of rainwater. Waste loading and unloading areas are also bermed and covered.

The Facility can store up to 1,064,270 gallons of waste in containers. Waste containers may also be temporarily staged prior to acceptance for storage or shipment off-site for treatment or disposal. The Facility may stage 8,800 gallons of containerized waste in each of its three temporary staging areas (26,400 gallons total). The Facility also has two tanks and a wet scrubber with a total of 2,150 gallons of waste liquid capacity. The modified tank will add 1,000 gallons capacity.

1.2 Compliance With Risk Reduction Standards

In addition to meeting the federal requirements for closure, hazardous and industrial solid waste facilities in Texas must be closed in accordance with the Texas Risk Reduction Standards given in 30 TAC Chapter 335, Subchapter S. This closure plan has been developed to document compliance with this requirement. In particular, the site will be closed in accordance with Risk Reduction Standard Number 1 as given in 30 TAC 335.554. This involves closure and decontamination of the site to background levels. Detailed descriptions of the procedures that will take place during closure in order to attain compliance with Risk Reduction Standard Number 1 are given in subsequent sections of this plan. If it is found that the site cannot meet Risk Reduction Standard Number 1, it will amend its plan to correspond to the selected closure standard.

With the Facility meeting Risk Reduction Standard Number 1, the site does not anticipate encountering soil contamination requiring excavation and backfilling. The facility operates in a way to minimize spill events and immediately repair concrete cracking. Therefore, this plan does not include costs or schedules for soil remediation. If soil contamination is found during closure, the plan will be amended to encompass the situation. In the event a release of constituents of concern (COC's) is found in

1.0 GENERAL INFORMATION

1.1 General Site Information and Maximum Capacities

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The Facility consists of three container storage areas, two treatment tanks, a cylinder release unit and upon construction one modified waste treatment tank and a second cylinder release unit. Each waste storage and management area is equipped with a secondary containment system designed to contain any leaks or spills and prevent run-on. All waste storage and management areas are covered to protect them from weather and to prevent the accumulation of rainwater. Waste loading and unloading areas are also bermed and covered.

The Facility can store up to 1,064,270 gallons of waste in containers. Waste containers may also be temporarily staged prior to acceptance for storage or shipment off-site for treatment or disposal. The Facility may stage 8,800 gallons of containerized waste in each of its three temporary staging areas (26,400 gallons total). The Facility also has two tanks and a wet scrubber with a total of 2,150 gallons of waste liquid capacity. The modified tank will add 1,000 gallons capacity.

1.2 Compliance With Risk Reduction Standards

In addition to meeting the federal requirements for closure, hazardous and industrial solid waste facilities in Texas must be closed in accordance with the Texas Risk Reduction Standards given in 30 TAC Chapter 335, Subchapter S. This closure plan has been developed to document compliance with this requirement. In particular, the site will be closed in accordance with Risk Reduction Standard Number 1 as given in 30 TAC 335.554. This involves closure and decontamination of the site to background levels. Detailed descriptions of the procedures that will take place during closure in order to attain compliance with Risk Reduction Standard Number 1 are given in subsequent sections of this plan. If it is found that the site cannot meet Risk Reduction Standard Number 1, it will amend its plan to correspond to the selected closure standard.

With the Facility meeting Risk Reduction Standard Number 1, the site does not anticipate encountering soil contamination requiring excavation and backfilling. The facility operates in a way to minimize spill events and immediately repair concrete cracking. Therefore, this plan does not include costs or schedules for soil remediation. If soil contamination is found during closure, the plan will be amended to encompass the situation. In the event a release of constituents of concern (COC"s) is found in



Attachment 12

14. If soil contamination is found in any area, the Facility will submit a revised contingent closure plan to TCEQ to propose a sampling plan that will fully define the extent of contamination in the soil.

4.2 Estimated Closure Schedule

| Activity | Cumulative Time (Weeks) |
|--|--------------------------------|
| Empty tanks | 4 |
| Clean tanks, containment areas and buildings | 8 |
| Disassemble and clean ancillary equipment | 10 |
| Sample and analyze rinse water | 16 |
| Inspect soils and surrounding areas | 18 |
| Removal of any contaminated soils | 24 |
| Provide certification | 26 |

4.3 Partial Closure of the Tanks and Processing Areas

Partial closure of the tanks and processing areas will involve the closure of one or more tanks or processing areas. Partial closure will proceed using the same procedures and time line given in Sections 4.1 and 4.2, with the following exceptions.

1. For partial closure of one or more tank, piping to the tank undergoing closure will be isolated to prevent mixing of rinsewaters with active waste streams.
2. Inspection and removal of contaminated soils from surrounding areas will not be conducted, as waste activities will continue in adjacent areas. Therefore partial closure of a tank or process area will take approximately eight weeks less time than full closure of the area.

5.0 CLOSURE OF CYLINDER RELEASE SYSTEMS AREA

The ~~two~~ Cylinder Release Systems each consists of an inert gas cylinder for line purging and ancillary equipment. Storage and processing areas are located within the existing Container Storage Area 001 (Warehouse I). Therefore, these units will be provided with secondary containment and covered to prevent the accumulation of rainwater.

Closure of the Cylinder Release Systems will consist of the following activities: removal of two cylinders; shipment of the waste to a permitted off-site facility for treatment and disposal; decontaminating all ancillary equipment; decommissioning and decontaminating all ancillary equipment; collecting and removing all decontaminating rinse waters and media for off-site disposal; and sampling to verify that proper decontamination has taken place.

14. If soil contamination is found in any area, the Facility will submit a revised contingent closure plan to TCEQ to propose a sampling plan that will fully define the extent of contamination in the soil.

4.2 Estimated Closure Schedule

| Activity | Cumulative Time (Weeks) |
|--|--------------------------------|
| Empty tanks | 4 |
| Clean tanks, containment areas and buildings | 8 |
| Disassemble and clean ancillary equipment | 10 |
| Sample and analyze rinse water | 16 |
| Inspect soils and surrounding areas | 18 |
| Removal of any contaminated soils | 24 |
| Provide certification | 26 |

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1. For partial closure of one or more tank, piping to the tank undergoing closure will be isolated to prevent mixing of rinseates with active waste streams.
2. Inspection and removal of contaminated soils from surrounding areas will not be conducted, as waste activities will continue in adjacent areas. Therefore partial closure of a tank or process area will take approximately eight weeks less time than full closure of the area.

5.0 CLOSURE OF CYLINDER RELEASE SYSTEMS AREA

The Cylinder Release System each consists of an inert gas cylinder for line purging and ancillary equipment. Storage and processing areas are located within the existing Container Storage Area 001 (Warehouse I). Therefore, these units will be provided with secondary containment and covered to prevent the accumulation of rainwater.

Closure of the Cylinder Release Systems will consist of the following activities: removal of two cylinders; shipment of the waste to a permitted off-site facility for treatment and disposal; decontaminating all ancillary equipment; decommissioning and decontaminating all ancillary equipment; collecting and removing all decontaminating rinse waters and media for off-site disposal; and sampling to verify that proper decontamination has taken place.

| Task | Cost |
|---------------------------|------------|
| Contingency (10% minimum) | \$860.16 |
| Total Unit Closure Cost | \$9,461.78 |

| Task | Cost |
|---|-------------|
| Tank R-1A | |
| Removal of Waste Flush Tank and Piping Pressure Wash Tank | \$1,997.94 |
| Disassemble Piping Remove Tank | \$834.00 |
| Sample Collection 1 sample = \$52.56 Sample Analysis 1 samples = \$1681.61 | \$1,734.17 |
| Disposal tank & piping Decontamination Water Tank contents | \$2,899.56 |
| Transportation Tank Contents, Decontamination Water, Tanks & Piping | \$1,622.91 |
| Engineering Certification 1 tank @ \$1579.94/tank | \$6,415.48 |
| Subtotal | \$15,504.06 |
| Contingency (10% minimum) | \$1,550.41 |
| Total Unit Closure Cost | \$17,054.46 |

| Task | Cost |
|---|-----------------------|
| Tank R2 | |
| Removal of Waste Flush Tank and Piping Pressure Wash Tank | \$1,997.94 |
| Disassemble Piping Remove Tank | \$834.00 |
| Sample Collection 1 sample = \$52.56 Sample Analysis 1 samples = \$1681.61 | \$1,734.17 |

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Permit No. 50225

Permittee: Clean Harbors La ~~porte~~Porte,

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| | |
|--|--|
| | |
|--|--|

| Task | Cost |
|---|-------------|
| Disposal tank & piping- Decontamination Water Tank contents | \$2,899.56 |
| Transportation Tank Contents, Decontamination Water, Tanks & Piping | \$1,622.91 |
| Engineering Certification 1 tank @ \$1579.94/tank | \$6,415.48 |
| Subtotal | 15504.06 |
| Contingency (10% minimum) | \$1,550.41 |
| Total Unit Closure Cost | \$17,054.46 |

| Task | Cost |
|---|------------|
| Cylinder Release Unit 1 | |
| Disassembly and Disposal of Unit 1 units @ \$1,266.1/ unit | \$1,226.10 |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Other tasks (such as labor, lab analysis, transportation, certifications, etc.) | |
| Other tasks | |
| Subtotal | \$1,226.10 |
| Contingency (10% minimum) | \$122.61 |
| Total Unit Closure Cost | \$1,348.71 |

| Task | Cost |
|-------------------------|------|
| Cylinder Release Unit 2 | |

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Permit No. 50225

Permittee: Clean Harbors La ~~porte~~Porte,

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| Task | Cost |
|---|------------|
| Disassembly and Disposal of Unit 1 unit @ \$1,226.10/unit | \$1,226.10 |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Other tasks (such as labor, lab analysis, transportation, certifications, etc.) | |
| Other tasks | |
| Subtotal | \$1,226.10 |
| Contingency (10% minimum) | \$122.61 |
| Total Unit Closure Cost | \$1,348.71 |

TCEQ Part B Application
TCEQ-00376

Revision No. 01
Revision Date ~~May-29~~ August 21, 2020

| Task | Cost |
|---------------------------|------------|
| Contingency (10% minimum) | \$860.16 |
| Total Unit Closure Cost | \$9,461.78 |

| Task | Cost |
|---|-------------|
| Tank R-1A | |
| Removal of Waste Flush Tank and Piping Pressure Wash Tank | \$1,997.94 |
| Disassemble Piping Remove Tank | \$834.00 |
| Sample Collection 1 sample = \$52.56 Sample Analysis 1 samples = \$1681.61 | \$1,734.17 |
| Disposal tank & piping Decontamination Water Tank contents | \$2,899.56 |
| Transportation Tank Contents, Decontamination Water, Tanks & Piping | \$1,622.91 |
| Engineering Certification 1 tank @ \$1579.94/tank | \$6,415.48 |
| Subtotal | \$15,504.06 |
| Contingency (10% minimum) | \$1,550.41 |
| Total Unit Closure Cost | \$17,054.46 |

| Task | Cost |
|---|------------|
| Cylinder Release Unit 1 | |
| Disassembly and Disposal of Unit 1 units @ \$1,266.1/ unit | \$1,226.10 |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Verbal description of task (waste amount generated x disposal cost/unit amount) | |
| Other tasks (such as labor, lab analysis, transportation, certifications, etc.) | |
| Other tasks | |
| Subtotal | \$1,226.10 |
| Contingency (10% minimum) | \$122.61 |
| Total Unit Closure Cost | \$1,348.71 |

RESERVED

Table VII.E.1. - Permitted Unit Closure Cost Summary

| Existing Unit Closure Cost Estimate | |
|--|----------------|
| Unit | Cost |
| Tank R-1 (In 2020 Dollars) | \$9,461.78 |
| Tank R-1A (In 2020 Dollars) | \$17,054.46 |
| Cylinder Release Unit 1 (In 2020 Dollars) | \$1,348.71 |
| Container Storage Area I (In 2020 Dollars) | \$2,032,454.89 |
| Container Storage Area II (In 2020 Dollars) | \$1,327,498.55 |
| Container Storage Area III (In 2020 Dollars) | \$2,039,157.87 |
| Total Existing Unit Closure Cost Estimate ¹ | \$5,426,976.26 |

| Proposed Unit Closure Cost Estimate | |
|--|------------------------|
| Unit | Cost |
| Outdoor Storage Area (In 2020 Dollars) | \$948,746.78 |
| Tank R-2 (In 2020 Dollars) | \$17,054.46 |
| Cylinder Release Unit 2 (In 2020 Dollars) | \$1,348.71 |

~~1 As units are added or deleted from these tables through future permit amendments or modifications, the remaining itemized unit costs should be updated for inflation when re-calculating the revised total cost in current dollars.~~

~~As units are added or deleted from these tables through future permit amendments or modifications, the remaining itemized unit costs should be updated for inflation when re-calculating the revised total cost in current dollars.~~

Table VII.E.1. - Permitted Unit Closure Cost Summary

| Existing Unit Closure Cost Estimate | |
|--|----------------|
| Unit | Cost |
| Tank R-1 (In 2020 Dollars) | \$9,461.78 |
| Tank R-1A (In 2020 Dollars) | \$17,054.46 |
| Cylinder Release Unit 1 (In 2020 Dollars) | \$1,348.71 |
| Container Storage Area I (In 2020 Dollars) | \$2,032,454.89 |
| Container Storage Area II (In 2020 Dollars) | \$1,327,498.55 |
| Container Storage Area III (In 2020 Dollars) | \$2,039,157.87 |
| Total Existing Unit Closure Cost Estimate ¹ | \$5,426,976.26 |

| Proposed Unit Closure Cost Estimate | |
|--|--------------|
| Unit | Cost |
| Outdoor Storage Area (In 2020 Dollars) | \$948,746.78 |

¹ As units are added or deleted from these tables through future permit amendments or modifications, the remaining itemized unit costs should be updated for inflation when re-calculating the revised total cost in current dollars.



Attachment 13

Table III.D. – Inspection Schedule

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| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|---------------------------------------|---|---|
| CONTAINER STORAGE AREAS/STAGING AREAS | <ul style="list-style-type: none"> • Curbs, floor and floor coatings have no cracks, chips and gouges. • Container racks in good condition and structurally sound. • Pallets holding containers in good condition and structurally sound. • No spills, collected liquids, or standing liquids. • No emergency equipment or emergency exits blocked. • Fire extinguishers in place and full charged. • Safety showers and eyewash stations operating properly. • Area clear of debris and trash. • All lights illuminated. • Aisles unobstructed and two foot spacing maintained. • Trailer and truck wheels chocked. • Satellite drums closed, properly labeled/marked, not full and no clutter/debris around area. | Daily (except weekends and holidays) |

Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|--|---|
| CONTAINERS | <ul style="list-style-type: none"> • Proper approved container used. • No leaking or waste on the outside of drums or containers. • No spills or standing liquids. • No damaged, corroded, or rusted containers. • Lids, Rings, Bungs, Valves, Ties, Flaps, etc. closed per US DOT standards. • Containers properly secured on pallets or by other means. • Labels/Markings correct, legible and facing out. • Containers not stacked more than three (3) high. • Bulk containers have proper markings. • Exempt packages follow all requirements. • Incompatible wastes are properly segregated and placed in properly designated Storage Units. | Daily (except weekends and holidays) |

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Table III.D. – Inspection Schedule

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| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|---|-------------------------|
| TANKS AND ANCILLARY COMPONENTS | <ul style="list-style-type: none"> · Overfill prevention equipment fully functional. This includes, but is not limited to, high-level alarms, automatic feed shut-offs, and emergency relief valves. · Tanks, piping, valves, fittings, pumps, and foundations/supports have sufficient integrity to continue operational activities. · Instrumentation, including but not limited to, flow indicators and temperature/pressure gauges, are fully functional and not transmitting abnormal information. · Secondary containment system is free of cracks, gouges, chips or deterioration that could cause a physical release. · Secondary containment system lining is not deteriorated such that a release could be possible. · Sump system is functional with no excess accumulations. · No standing water or spills. · Waste loading/unloading areas are free of cracks or deterioration that could cause a possible release. · Waste loading/unloading areas are free of standing liquids or spills. | Daily |

Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|--|-------------------------|
| SAFETY EQUIPMENT | <ul style="list-style-type: none"> · All signs are in specified locations, clearly visible and in good condition. · All spill cabinets and spill kits are fully stocked and in specified locations. · Emergency monitoring equipment is operational and calibrated. · SCBAs and egress bottles are functional, fully charged and in specified locations. · First Aid and Blood Borne Pathogen kits are stocked and in specified locations. · Phones, intercoms, horns and fire alarms are operating and in specified locations. · Shelter-In-Place signs and kits all fully stocked and in specified locations. · Fire pump and foam house inspections completed. · Monthly eye wash stations and fire extinguisher inspections complete. · Fire hydrants are not blocked and are clearly visible. | Weekly |
| SECURITY | <ul style="list-style-type: none"> · Fence and barbed wire in place, no gaps and in good condition. · All perimeter signs in place and visible from 25 feet. · Gates operating, locked (if appropriate) and in good condition. · Perimeter and parking lot lights all operational. · Visitor orientation, check in procedures and safety rules being followed. | Weekly |

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Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|--|-------------------------|
| FIRE AND EVACUATION ROUTES | <ul style="list-style-type: none"> • Evacuation signs posted, legible, not obstructed and in designated locations. • All wind socks are visible and in good condition. • Updated emergency phone list in designated locations. • Emergency procedures by phones in warehouses. • Contingency plan in designated locations. • Emergency exit routes are marked, unobstructed and exit signs lit. • Rally points unobstructed and accessible with locks and keys working. • Emergency lighting operating and in good condition. • Buildings free of clutter and accumulated flammable materials. • Fire lanes visible, unobstructed and in good condition. | Weekly |

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Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|--|---|---|
| <p>CONTAINER STORAGE AREAS/STAGING AREAS</p> | <ul style="list-style-type: none"> · Curbs, floor and floor coatings have no cracks, chips and gouges. · Container racks in good condition and structurally sound. · Pallets holding containers in good condition and structurally sound. · No spills, collected liquids, or standing liquids. · No emergency equipment or emergency exits blocked. · Fire extinguishers in place and full charged. · Safety showers and eyewash stations operating properly. · Area clear of debris and trash. · All lights illuminated. · Aisles unobstructed and two foot spacing maintained. · Trailer and truck wheels chocked. · Satellite drums closed, properly labeled/marked, not full and no clutter/debris around area. | <p>Daily (except weekends and holidays)</p> |

Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|--|---|
| CONTAINERS | <ul style="list-style-type: none"> · Proper approved container used. · No leaking or waste on the outside of drums or containers. · No spills or standing liquids. · No damaged, corroded, or rusted containers. · Lids, Rings, Bungs, Valves, Ties, Flaps, etc. closed per US DOT standards. · Containers properly secured on pallets or by other means. · Labels/Markings correct, legible and facing out. · Containers not stacked more than three (3) high. · Bulk containers have proper markings. · Exempt packages follow all requirements. · Incompatible wastes are properly segregated and placed in properly designated Storage Units. | Daily (except weekends and holidays) |

Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|---------------------------------------|---|-------------------------|
| <p>TANKS AND ANCILLARY COMPONENTS</p> | <ul style="list-style-type: none"> · Overfill prevention equipment fully functional. This includes, but is not limited to, high-level alarms, automatic feed shut-offs, and emergency relief valves. · Tanks, piping, valves, fittings, pumps, and foundations/supports have sufficient integrity to continue operational activities. · Instrumentation, including but not limited to, flow indicators and temperature/pressure gauges, are fully functional and not transmitting abnormal information. · Secondary containment system is free of cracks, gouges, chips or deterioration that could cause a physical release. · Secondary containment system lining is not deteriorated such that a release could be possible. · Sump system is functional with no excess accumulations. <ul style="list-style-type: none"> · No standing water or spills. · Waste loading/unloading areas are free of cracks or deterioration that could cause a possible release. · Waste loading/unloading areas are free of standing liquids or spills. | <p>Daily</p> |

Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|--|-------------------------|
| SAFETY EQUIPMENT | <ul style="list-style-type: none"> · All signs are in specified locations, clearly visible and in good condition. · All spill cabinets and spill kits are fully stocked and in specified locations. · Emergency monitoring equipment is operational and calibrated. <ul style="list-style-type: none"> · SCBAs and egress bottles are functional, fully charged and in specified locations. · First Aid and Blood Borne Pathogen kits are stocked and in specified locations. · Phones, intercoms, horns and fire alarms are operating and in specified locations. · Shelter-In-Place signs and kits all fully stocked and in specified locations. <ul style="list-style-type: none"> · Fire pump and foam house inspections completed. · Monthly eye wash stations and fire extinguisher inspections complete. · Fire hydrants are not blocked and are clearly visible. | Weekly |
| SECURITY | <ul style="list-style-type: none"> · Fence and barbed wire in place, no gaps and in good condition. · All perimeter signs in place and visible from 25 feet. <ul style="list-style-type: none"> · Gates operating, locked (if appropriate) and in good condition. · Perimeter and parking lot lights all operational. <ul style="list-style-type: none"> · Visitor orientation, check in procedures and safety rules being followed. | Weekly |

Table III.D. – Inspection Schedule

| Facility Unit(s) and Basic Elements | Possible Error, Malfunction, or Deterioration | Frequency of Inspection |
|-------------------------------------|--|-------------------------|
| <p>FIRE AND EVACUATION ROUTES</p> | <ul style="list-style-type: none"> · Evacuation signs posted, legible, not obstructed and in designated locations. · All wind socks are visible and in good condition. · Updated emergency phone list in designated locations. · Emergency procedures by phones in warehouses. · Contingency plan in designated locations. · Emergency exit routes are marked, unobstructed and exit signs lit. · Rally points unobstructed and accessible with locks and keys working. · Emergency lighting operating and in good condition. · Buildings free of clutter and accumulated flammable materials. · Fire lanes visible, unobstructed and in good condition. | <p>Weekly</p> |



Attachment 14

Table IV.A. - Waste Management Information

| Waste Type(s) | Source | Volume (tons/year) |
|---------------|--------|--------------------|
| N/A | | |
| | | |
| | | |



Attachment 15

Table IV.B. - Wastes Managed In Permitted Units

| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
|-----|-------------------|---|---|
| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
| 101 | Inorganic Liquid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 102 | Organic Liquid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 103 | Lab Packs | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 104 | Inorganic Sludge | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 105 | Organic Sludge | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 106 | Inorganic Solid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 107 | Organic Solid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 108 | Containerized Gas | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 101 | Inorganic Liquid | See codes below (2) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 102 | Organic Liquid | See codes below (2) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 108 | Containerized Gas | See codes below (2) | All Form codes indicated by waste type classified as hazardous or class 1 |

Table IV.B. - Wastes Managed In Permitted Units

| No. | Waste | EPA Hazardous Waste Numbers | TCEQ Waste Form Codes and Classification Codes |
|-----|-------------------|---|---|
| 101 | Inorganic Liquid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 102 | Organic Liquid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 103 | Lab Packs | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 104 | Inorganic Sludge | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 105 | Organic Sludge | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 106 | Inorganic Solid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 107 | Organic Solid | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 108 | Containerized Gas | All appropriate permitted EPA Waste codes (1) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 101 | Inorganic Liquid | See codes below (2) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 102 | Organic Liquid | See codes below (2) | All Form codes indicated by waste type classified as hazardous or class 1 |
| 108 | Containerized Gas | See codes below (2) | All Form codes indicated by waste type classified as hazardous or class 1 |
| | | | |
| | | | |
| | | | |
| | | | |



Attachment 16

Table IV.C. - Sampling and Analytical Methods

Revision 1. -
August 22, 2020

| Waste No. ¹ | Sampling Location | Sampling Method ² | Frequency | Parameter | Test Method ² | Desired Accuracy Level ³ |
|------------------------|---|--|--|--|--|--|
| 101 102 | Generator's site or container storage area 001, 002, or 003. ² These are the primary sampling locations only. | COLIWASA or sampling valve (for tank samples). ² See WAP for additional methods - certain test methods have been modified as indicated in the WAP. | One per shipment or blend/batch unless exempted by WAP | Fingerprint Analysis: Physical description pH/ water reactivity Ignitability screen Supplemental analysis: Specific gravity Bulk density Halogens Acid scrub Reactive cyanides/ sulfides ²² Not all parameters apply to each sample: - see WAP for more details. | Visual observation SW 846, 9045C SW 846 1020 Mod. ASTM D1298 ASTM D5057 ASTM D2361 mod. EPA 305.2 SW-846 9010/ 9030 | Duplicates must match ± 1.0 S.U. duplicates must match ± 0.1 ± 20% ± 10% ± 10% ± 15% |
| 104 105 | Generator's site or container storage area 001, 002, or 003. ² These are the primary sampling locations only. | COLIWASA or tubing. ² See WAP for additional methods - certain test methods have been modified as indicated in the WAP. | One per shipment or blend/batch unless exempted by WAP | See Waste No. 101 above. ² Not all parameters apply to each sample: - see WAP for more details. | See Waste No. 101 above | See Waste No. 101 above |

Table IV.C. - Sampling and Analytical Methods

Revision 1,
August 22, 2020

| Waste No. ¹ | Sampling Location | Sampling Method ² | Frequency | Parameter | Test Method ² | Desired Accuracy Level ³ |
|------------------------|---|--|--|--|---|--|
| 101 102 | Generator's site or container storage area 001, 002, or 003. ² These are the primary sampling locations only. | COLIWASA or sampling valve (for tank samples). ² See WAP for additional methods - certain test methods have been modified as indicated in the WAP. | One per shipment or blend/batch unless exempted by WAP | Fingerprint Analysis: Physical description pH/ water reactivity Ignitability screen Supplemental analysis: Specific gravity Bulk density Halogens Acid scrub Reactive cyanides/sulfides ² Not all parameters apply to each sample - see WAP for more details. | Visual observation SW 846, 9045C SW 846 1020 Mod. ASTM D1298 ASTM D5057 ASTM D2361 mod. EPA 305.2 SW-846 9010/ 9030 | Duplicates must match \pm 1.0 S.U. duplicates must match \pm 0.1 \pm 20% \pm 10% \pm 10% \pm 15% |
| 104 105 | Generator's site or container storage area 001, 002, or 003. ² These are the primary sampling locations only. | COLIWASA or tubing. ² See WAP for additional methods - certain test methods have been modified as indicated in the WAP. | One per shipment or blend/batch unless exempted by WAP | See Waste No. 101 above. ² Not all parameters apply to each sample - see WAP for more details. | See Waste No. 101 above | See Waste No. 101 above |



Attachment 17

Table III-2 - Hazardous Waste Management Unit Checklist

| Waste Management Unit | TCEQ N.O.R. Unit Number | Status ¹ | Design Capacity (gallons) | Number of Years Utilized | Date in Service |
|--------------------------------------|-------------------------|---------------------|-----------------------------------|--------------------------|-----------------|
| Warehouse I Container Storage Area | 001 | Active | 403,960 | 32 | 4/6/1988 |
| Warehouse II Container Storage Area | 003 | Active | 264,970 | 30 | 8/29/1989 |
| Warehouse III Container Storage Area | 004 | Active | 395,340 | 30 | 7/12/1990 |
| Chemical Reactor Tank: R-1 | 026 | Active | 200 | 13 | 6/4/2007 |
| Chemical Reactor Tank: R-1A | 027 | Active | 500 / 1,500 (Proposed) | 15 | 4/18/05 |
| Cylinder Release Unit 1 | 028 | Active | 19,800 Cubic Ft per hour * | 15 | 3/25/2005 |
| Cylinder Release Unit 2 | 32 | Proposed | * | NA | NA |
| Bulk Container Storage Area | 033 | Proposed | 181,777 | NA | NA |

Notes:

[1] Indicate only one of the following: Active, Inactive, Closed, or Proposed

* Unit is a series of tubing, piping and valves from the cylinder connection to the atmosphere with no capacity to measure regarding storage or possessing - it is direct a release unit.

TCEQ - Texas Commission of Environmental Quality

NA - not applicable

N.O.R. - Notice of Registration

Table III-2 - Hazardous Waste Management Unit Checklist

| Waste Management Unit | TCEQ N.O.R. Unit Number | Status ¹ | Design Capacity (gallons) | Number of Years Utilized | Date in Service |
|--------------------------------------|-------------------------|---------------------|----------------------------|--------------------------|-----------------|
| Warehouse I Container Storage Area | 001 | Active | 403,960 | 32 | 4/6/1988 |
| Warehouse II Container Storage Area | 003 | Active | 264,970 | 30 | 8/29/1989 |
| Warehouse III Container Storage Area | 004 | Active | 395,340 | 30 | 7/12/1990 |
| Chemical Reactor Tank: R-1 | 026 | Active | 200 | 13 | 6/4/2007 |
| Chemical Reactor Tank: R-1A | 027 | Active | 500 | 15 | 4/18/05 |
| Cylinder Release Unit 1 | 028 | Active | 19,800 Cubic Ft per hour * | 15 | 3/25/2005 |
| Bulk Container Storage Area | 033 | Proposed | 181,777 | NA | NA |

Notes:

[1] Indicate only one of the following: Active, Inactive, Closed, or Proposed

* Unit is a series of tubing, piping and valves from the cylinder connection to the atmosphere with no capacity to measure regarding storage or possessing - it is direct a release unit.

TCEQ - Texas Commission of Environmental Quality

NA - not applicable

N.O.R. - Notice of Registration

Clean Harbors La Porte, LLC
RCRA Permit Application PART A
ATTACHMENT D - FACILITY PHOTOS

1. WAREHOUSE I NORTH
2. WAREHOUSE I WEST
3. WAREHOUSE I CYLINDER RELEASE UNIT
4. WAREHOUSE I R1 REACTOR TANK
5. WAREHOUSE I R1A REACTOR TANK
6. WAREHOUSE II NORTH
7. WAREHOUSE II SOUTH
8. WAREHOUSE II WEST
9. WAREHOUSE II BIOMED WASTE PROCESSING AREA
10. WAREHOUSE III EAST
11. WAREHOUSE III SOUTH
12. WAREHOUSE III HIGH HAZARD VAULT
- ~~13. PROPOSED LOCATION IN WAREHOUSE III FOR
ADDITIONAL CYLINDER RELEASE UNIT~~
- 14.13. WAREHOUSE III LOADING DOCK
- 15.14. OUTDOOR STORAGE AREA (for 28 roll-off box storage-
permitted; not constructed)

Clean Harbors La Porte, LLC
RCRA Permit Application PART A
ATTACHMENT D - FACILITY PHOTOS

1. WAREHOUSE I NORTH
2. WAREHOUSE I WEST
3. WAREHOUSE I CYLINDER RELEASE UNIT
4. WAREHOUSE I R1 REACTOR TANK
5. WAREHOUSE I R1A REACTOR TANK
6. WAREHOUSE II NORTH
7. WAREHOUSE II SOUTH
8. WAREHOUSE II WEST
9. WAREHOUSE II BIOMED WASTE PROCESSING AREA
10. WAREHOUSE III EAST
11. WAREHOUSE III SOUTH
12. WAREHOUSE III HIGH HAZARD VAULT
13. WAREHOUSE III LOADING DOCK
14. OUTDOOR STORAGE AREA (for 28 roll-off box storage-permitted; not constructed)

Photo 13



Photo 14





Attachment 18

Signature Page

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Operator Signature: James C Childress Date: 8/19/2020

Name and Official Title (type or print): James Childress / VP of Environmental Compliance

Owner Signature: James C Childress Date: 8/19/2020

Name and Official Title (type or print): James Childress / VP of Environmental Compliance

To be completed by the operator if the application is signed by an authorized representative for the operator

I, _____ hereby designate _____
(operator) (authorized representative)
as my representative and hereby authorize said representative to sign any application, submit additional information as may be requested by the Commission; and/or appear for me at any hearing or before the Texas Commission on Environmental Quality in conjunction with this request for a Texas Water Code or Texas Solid Waste Disposal Act permit. I further understand that I am responsible for the contents of this application, for oral statements given by my authorized representative support of the application, and for compliance with the terms and conditions of any permit which might be issued based upon this application.

Printed or Typed Name of Operator or Principal Executive Officer

Signature

(Note: Application Must Bear Signature & Seal of Notary Public)

Subscribed and sworn to before me by the said James C. Childress on this
19th day of August, 2020

My commission expires of the 28th day of March, 2023



Sharon R. Hart
Notary Public in and for
Robertson County, Tennessee



Attachment 19

Signature Page

I, James Childress, V.P. Environmental Compliance,
(Operator) *(Title)*

certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signature: *James Childress* Date: 8/19/2020

To be completed by the Operator if the application is signed by an Authorized Representative for the Operator

I, _____, hereby designate _____
[Print or Type Name] *[Print or Type Name]*

as my representative and hereby authorize said representative to sign any application, submit additional information as may be requested by the Commission; and/or appear for me at any hearing or before the Texas Commission on Environmental Quality in conjunction with this request for a Texas Water Code or Texas Solid Waste Disposal Act permit. I further understand that I am responsible for the contents of this application, for oral statements given by my authorized representative in support of the application, and for compliance with the terms and conditions of any permit which might be issued based upon this application.

Printed or Typed Name of Operator or Principal Executive Officer

Signature

SUBSCRIBED AND SWORN to before me by the said

On this 19th day of August, 2020

My commission expires on the 28th day of March, 2023

Notary Public in and for Robertson County, Tennessee
[Note: Application Must Bear Signature & Seal of Notary Public]





Attachment 20



Clean Harbors La Porte, LLC
500 Independence Parkway South
La Porte, Texas 77571
281.884.5500
www.cleanharbors.com

August 20, 2020

Gulay Aki, P.E., Section Manager
Industrial & Hazardous Waste Permits Section
Waste Permits Division
Texas Commission on Environmental Quality
12100 Park 35 Circle, Building F
Austin, Texas 78753

**Re: RCRA Part B Permit Renewal Application – Removal of Proposed/Not Constructed WMUs
Clean Harbors La Porte, LLC - LaPorte, Harris County
Hazardous Waste Permit No. 50225; Industrial Solid Waste Registration No. 50225
EPA Identification No. TXD982290140
RN102949021/CN603661844**

Dear Ms. Aki:

The referenced facility respectfully requests the following proposed Waste Management Units (WMUs) be removed from the subject permit renewal:

- Increased tank size (i.e., 1500 gallons) for Tank R-1A (NOR# 027); and
- Proposed Cylinder Release Unit 2 (NOR# 032).

These units were previously permitted but never constructed, and the facility has removed them from the permit renewal application so that the aforementioned permitted but not constructed WMUs can be removed from the permit and NOR.

Please contact David DeSha at desha.david@cleanharbors.com or (423) 413-1218 with any questions or comments you have concerning this matter.

Sincerely,

A handwritten signature in blue ink that reads "James Childress".

James Childress
VP Environmental Compliance
Clean Harbors Environmental Services, Inc.

Dear Customer,

The following is the proof-of-delivery for tracking number: 396133550762

Delivery Information:

| | | | |
|--------------------------|--------------------------|---------------------------|--------------------------|
| Status: | Delivered | Delivered To: | Mailroom |
| Signed for by: | A.WOODS | Delivery Location: | 12100 PARK THIRTY FIVE C |
| Service type: | FedEx Priority Overnight | | AUSTIN, TX, 78753 |
| Special Handling: | Deliver Weekday | Delivery date: | Aug 25, 2020 12:28 |

Shipping Information:

| | | | |
|-------------------------|--------------|-------------------|----------------|
| Tracking number: | 396133550762 | Ship Date: | Aug 24, 2020 |
| | | Weight: | 7.0 LB/3.18 KG |

Recipient:
ATTN: GULAY AKI, MC 130, TCEQ,
12100 PARK 35 CIR
BLDG F
AUSTIN, TX, US, 78753

Shipper:
DAVID DESHA, CLEAN HARBORS
500 INDEPENDENCE PKWY S
LA PORTE, TX, US, 77571

